

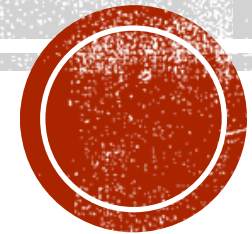
# Testing of pfRICH Mirrors

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Brookhaven National Laboratory

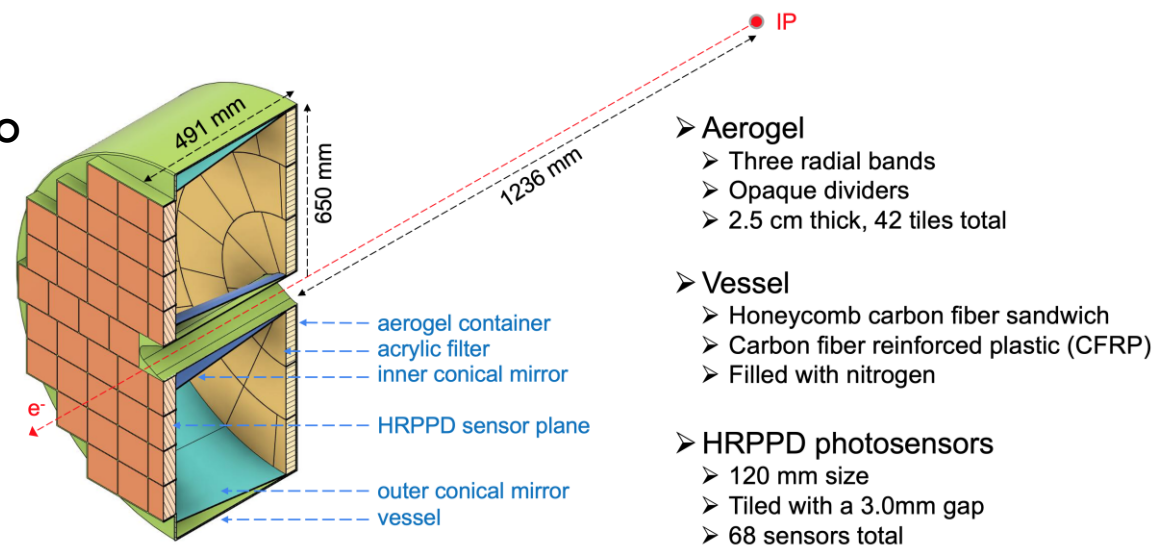
EICUG Early Career Workshop 2025, Jefferson Laboratory

07/12/2025



# PROXIMITY FOCUSING RICH FOR ePIC

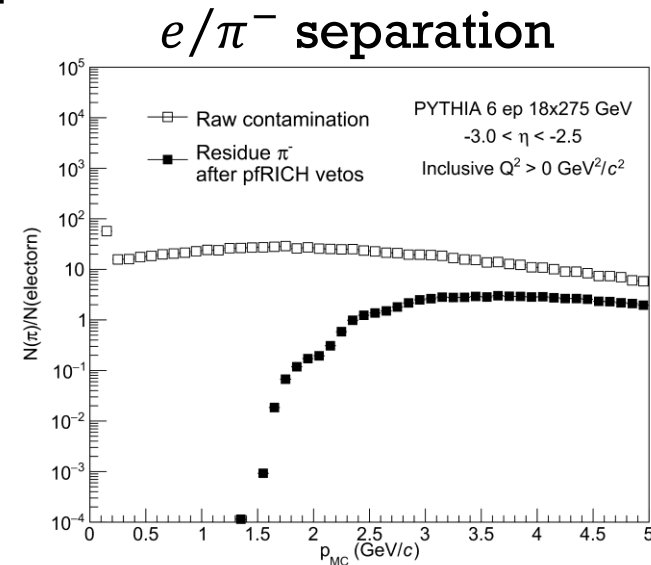
- Proximity Focusing RICH is a vital sub-system of the future ePIC detector at EIC
  - Particle identification in electron going (negative) direction ( $-3.5 < \eta < -1.5$ ,  $2\pi$  in azimuth)
  - Pseudorapidity acceptance possible only thanks to **conical mirrors** to reflect Cherenkov light back onto sensor plane
- Primary physics motivation for pfRICH:
  - Identification of scattered electrons from deep inelastic scattering (DIS) events
  - Identification of charged hadrons for semi-inclusive DIS (SIDIS) analyses
- My involvement:
  - Physics performance simulations to validate minimum requirements for  $e/\pi^-$  separation and hadron PID
  - Participation on mirror development



# PHYSICS PERFORMANCE OF pfRICH

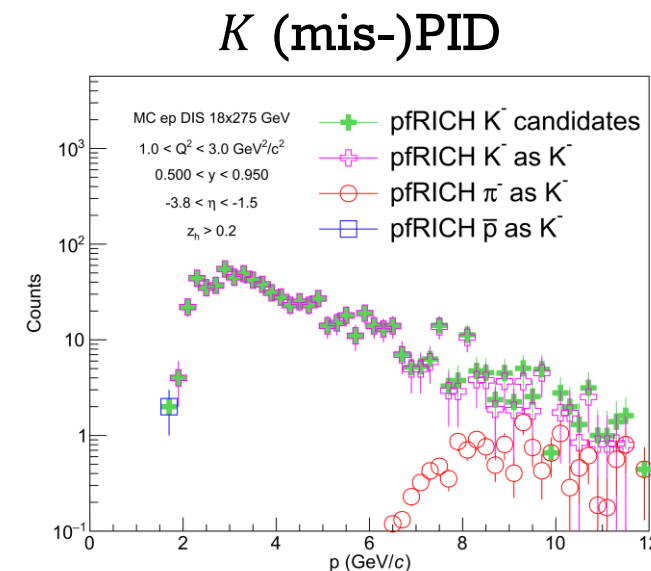
- (top)  $e/\pi^-$  separation inside pfRICH acceptance in PYTHIA 6 ep collisions at 18x275 GeV

- Very good suppression below ca. 1.5 GeV/c



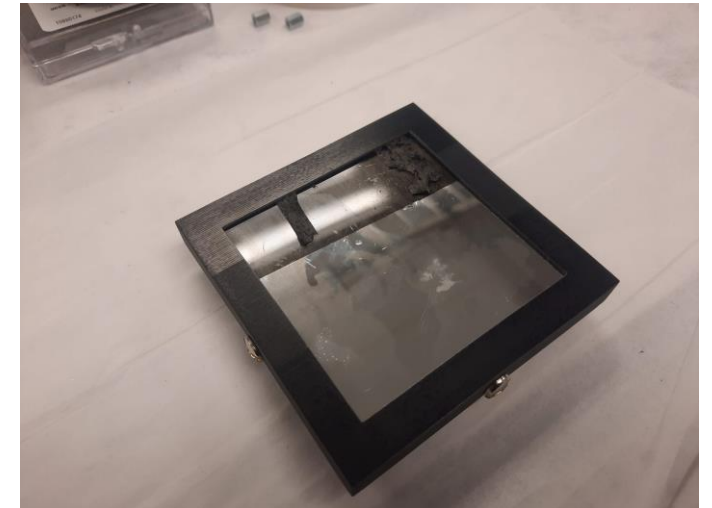
- (bottom) Kaon identification performance of pfRICH

- Very good  $K^-$  purity up to about 6 GeV/c



# MIRROR TESTING OVERVIEW

- Mirrors for pfRICH developed by BNL, Stony Brook University (SBU), and Purdue University
  - SBU + Purdue – mirror substrate production
  - SBU – mirror coating
  - BNL – mirror testing and reflectivity measurement
- Quick mirror design overview:
  - Lexan (polycarbonate) layer bonded to carbon fiber substrate using epoxy glue
  - Carbon fiber + Lexan substrates coated with combination of Cr and Al
  - Final mirrors are going to have a protective layer of  $\text{SiO}_2$
- Testing of reflectivity of mirrors using “small test stand”
  - Test mirrors with size 7x7 cm
  - Measurement of absolute reflectivity:
    - Ratio of light intensity after it was reflected from mirror (now at 45 deg) and light intensity directly from the light source
    - Corrected for dark current of the photodiode



# Monochromator automatic wavelength control

Monochromator power source



Photodiode readout

Dark box

Computer

Monochromator



# Reference photodiode

Light source with  
beam splitter

Mirror holder  
on top of the  
upper rotating  
stage

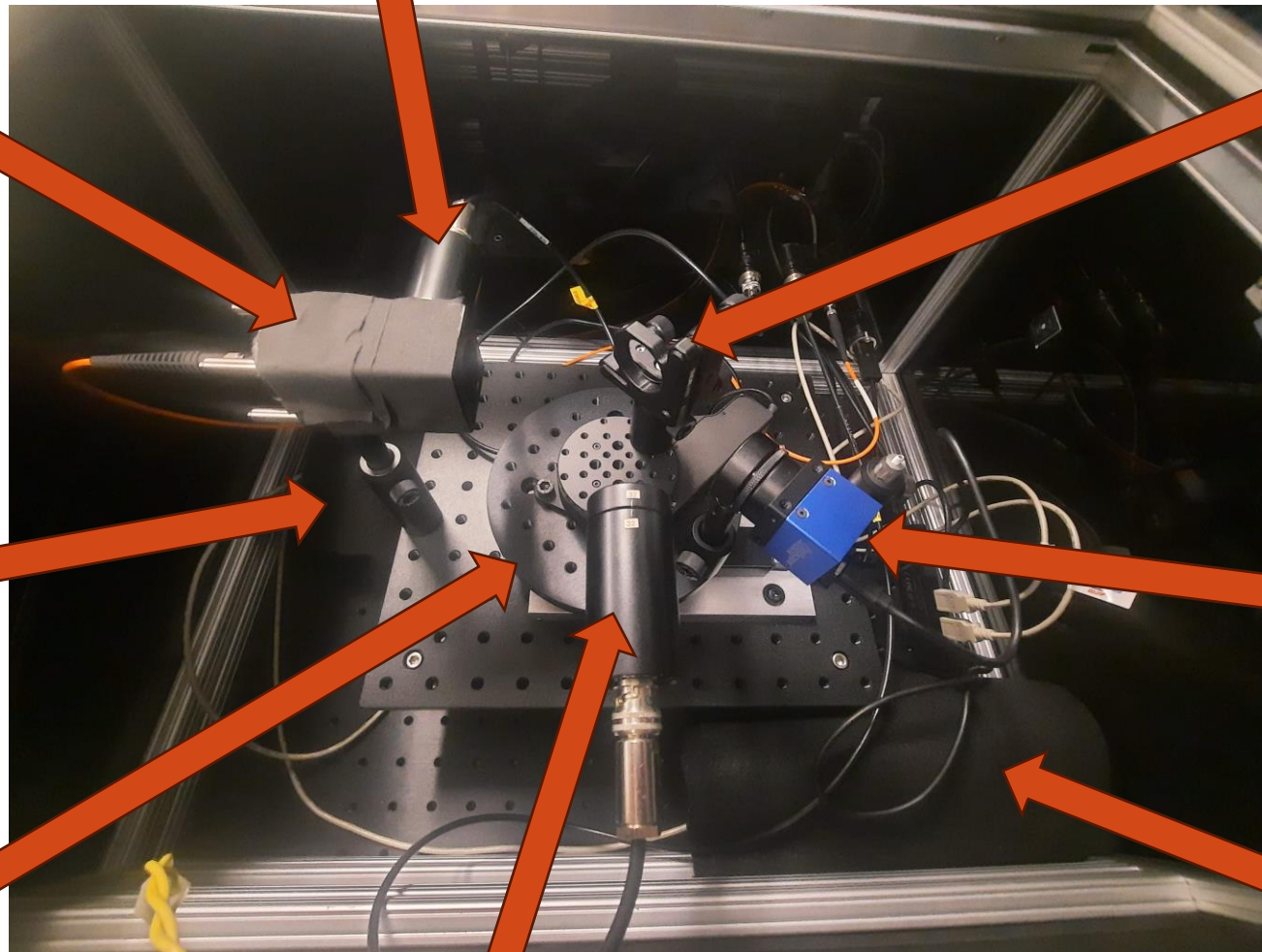
Top rotating  
stage control  
(under a cloth)

Bottom rotating  
stage

Camera

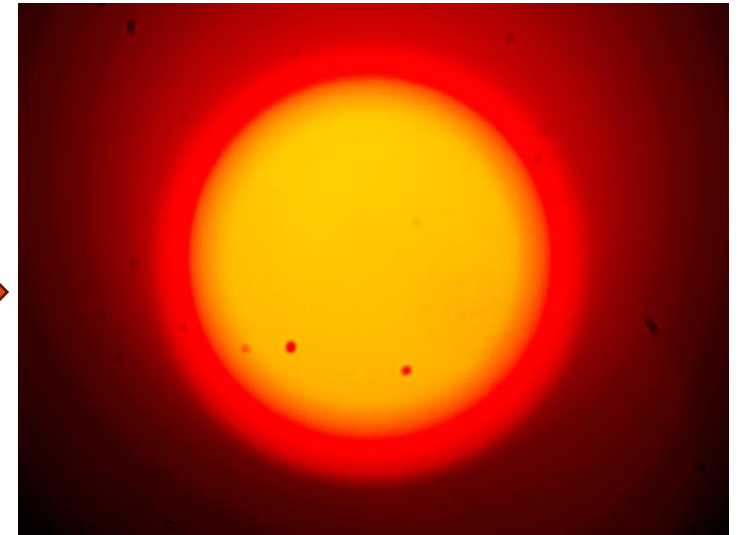
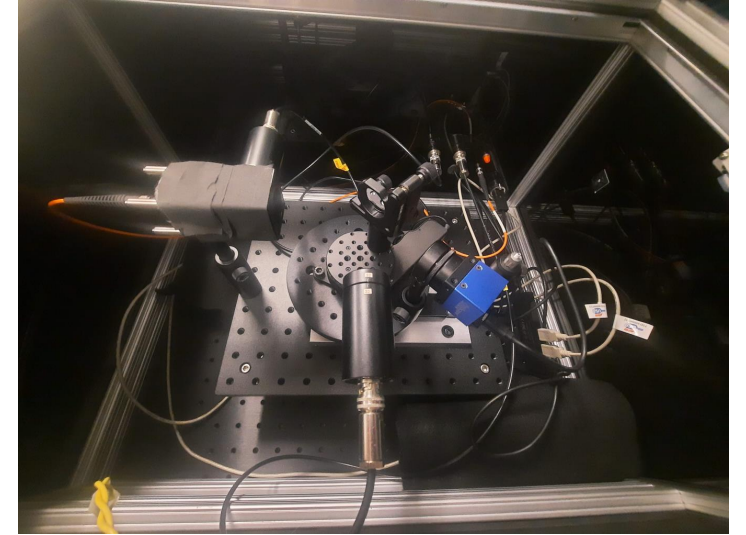
Bottom  
rotating stage  
control (under  
a cloth)

Measurement photodiode



# REFLECTIVITY MEASUREMENT

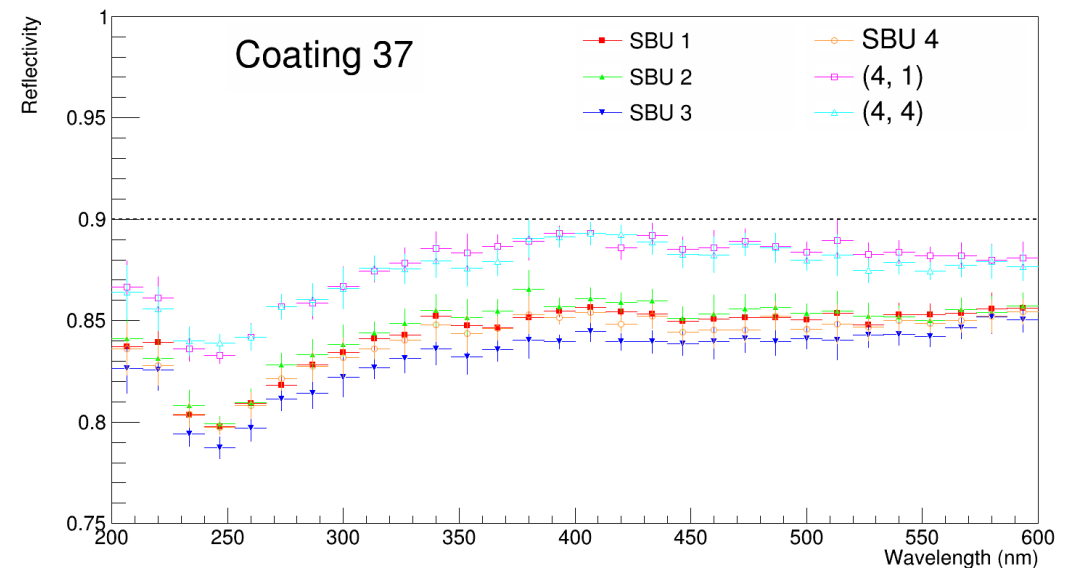
- Reference measurements:
  - Dark current – accounts for dark current of photodiodes
  - Direct light – baseline measurement of light directly pointed on measurement photodiode
- Reflectivity measurement:
  - Insert tested mirror at 45 deg
  - Align beam spot using camera
  - Perform measurement with mirror



# REFLECTIVITY MEASUREMENT

- Reflectivity measurement:
  - 30 wavelengths from 200 nm to 600 nm
  - Five measurements for each wavelength
    - Mean  $\pm$  standard deviation
- Reflectivity calculation:
  - Ratio of current measured by measurement photodiode at 45 deg ( $I_{45}$ ) and current measured at direct light ( $I_{dir}$ )
  - Correction factor for light intensity using reference photodiode
  - All currents corrected for dark current

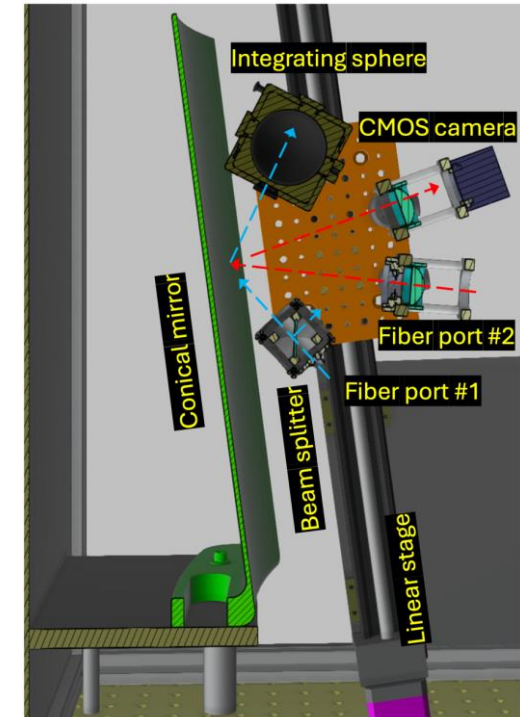
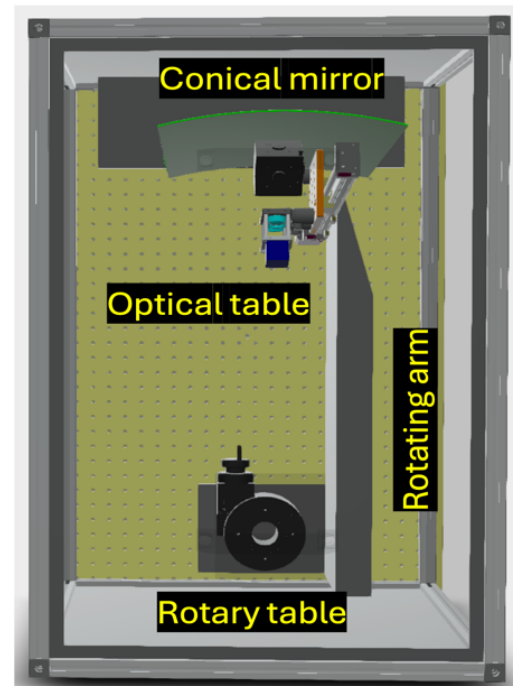
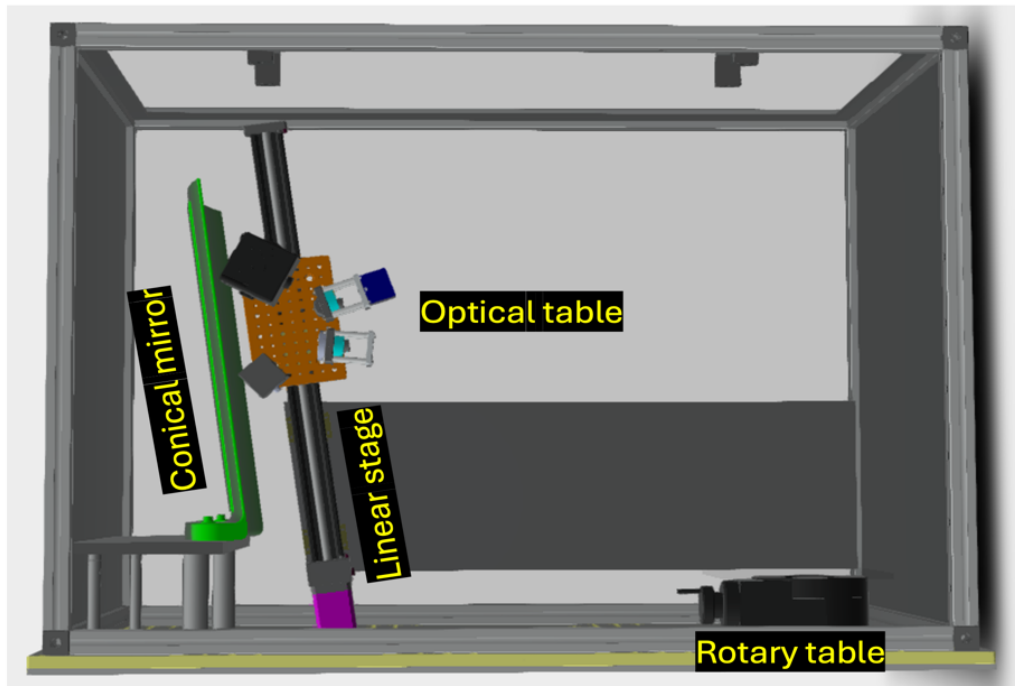
$$Reflectivity = \frac{I_{45}}{I_{dir}} \cdot \frac{I_{ref(dir)}}{I_{ref(45)}}$$





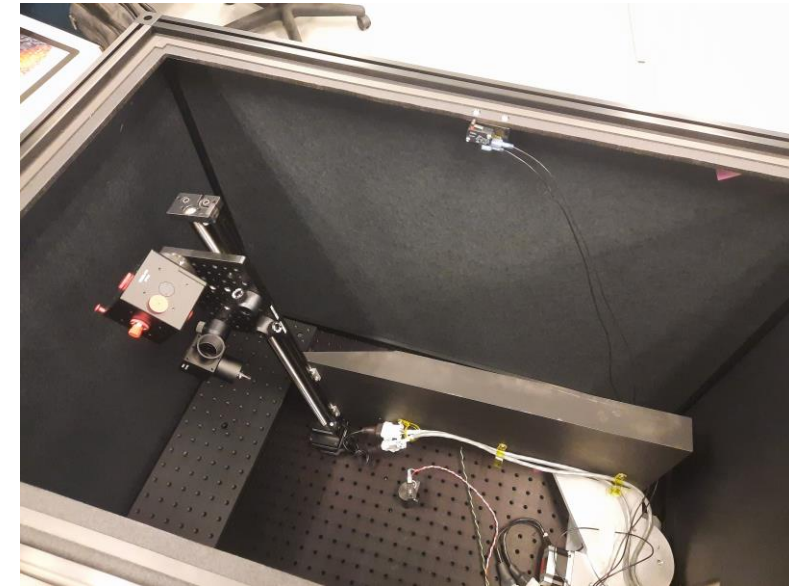
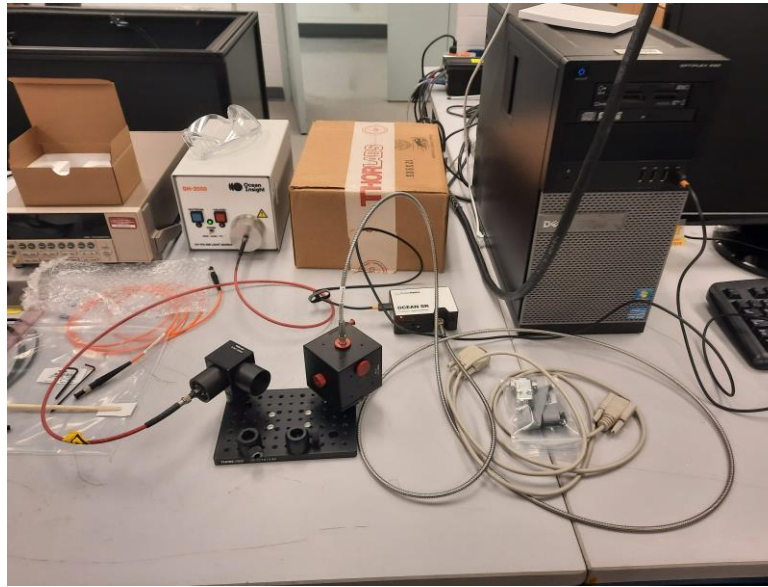
# LARGE MIRROR TEST STAND

- New test setup for full scale mirrors for pfRICH
  - Currently being deployed at BNL
  - Will be used for **reflectivity measurement** and for evaluation of quality (waviness) of the mirror surface



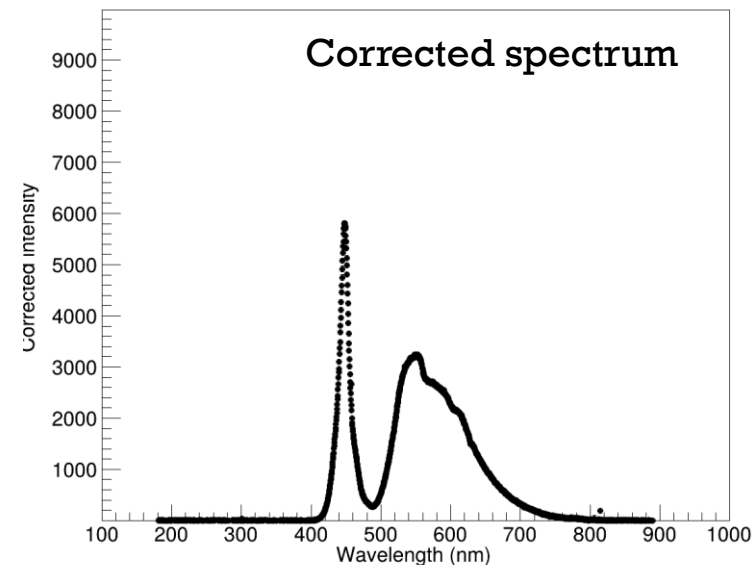
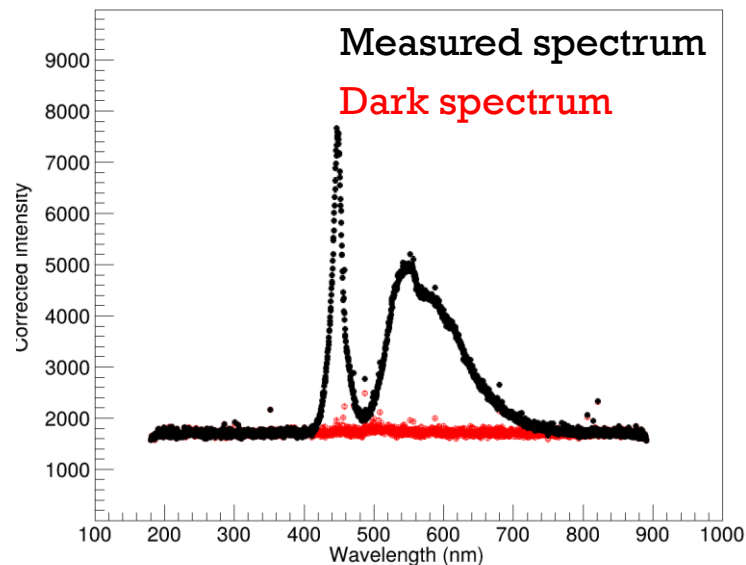
# LARGE MIRROR TEST STAND

- My responsibility is development and commissioning of a test stand for reflectivity measurement of full-scale mirrors for pfRICH detector
  - **Software:** Movement of the stages (Velmex controllers), spectrometer readout (Ocean Optics)
  - **Hardware:** Assembly of components on the optical table and into the dark box



# READOUT TESTING

- Readout is done using Ocean Optics spectrometer (Ocean SR)
  - Wavelength range about 180 nm to 900 nm
  - Installed and tested readout software for the spectrometer
- Key step in spectrum measurement is dark current correction:
  - (left) Spectrum of phone LED measured by spectrometer with the dark current baseline
  - (right) Corrected spectrum, after the dark current subtraction

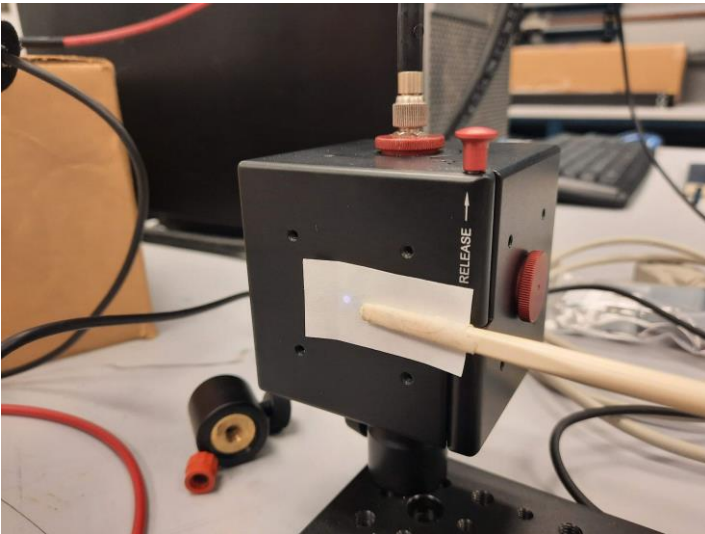




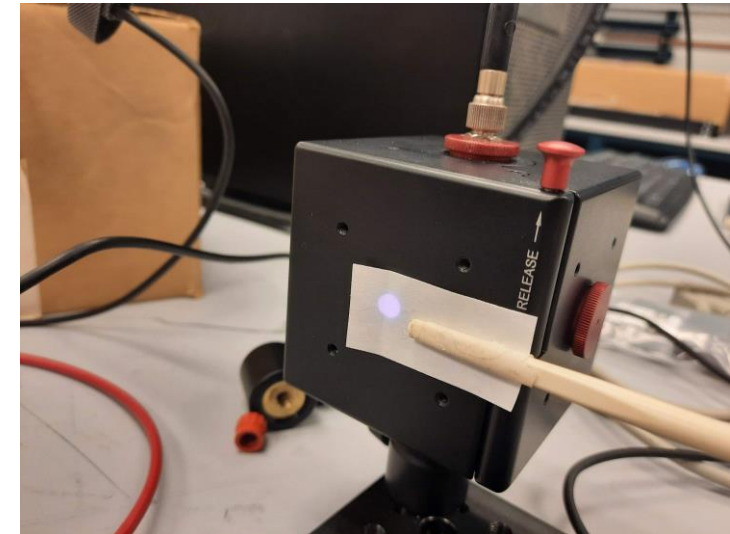
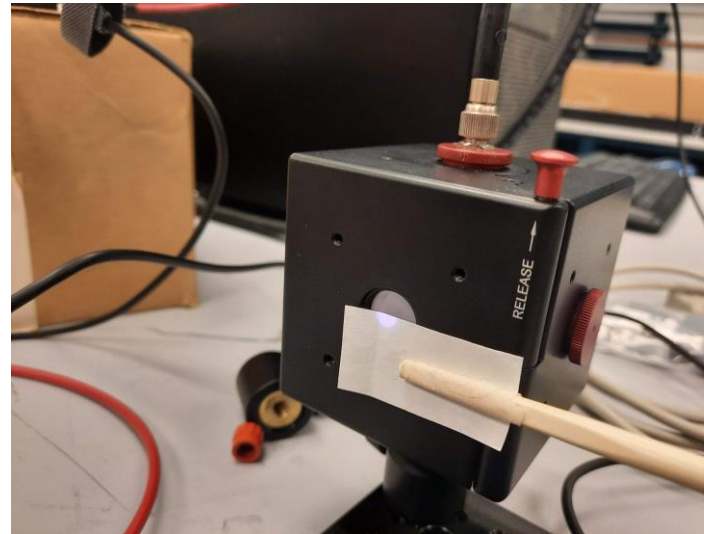
# OPTICAL FIBERS – FROM LIGHT SOURCE

- Tests of different fibers from light source to collimator (200  $\mu\text{m}$ , 600  $\mu\text{m}$ )
  - Beam spot size for two different input fiber diameters
  - 200  $\mu\text{m}$  spot small – seem to cause issues with readout (see next slide)
  - 600  $\mu\text{m}$  – spot size larger, but seems to be reasonably small for input port on integrating sphere?
  - Will be tested with mirror inside of test stand

200  $\mu\text{m}$



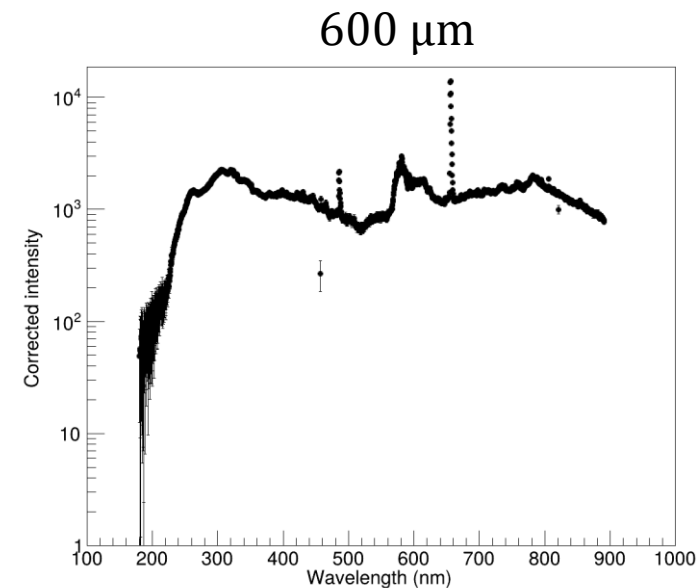
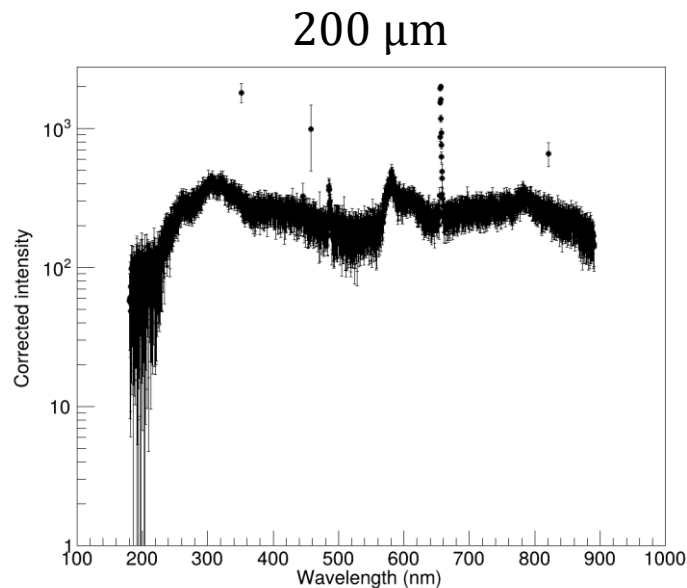
600  $\mu\text{m}$





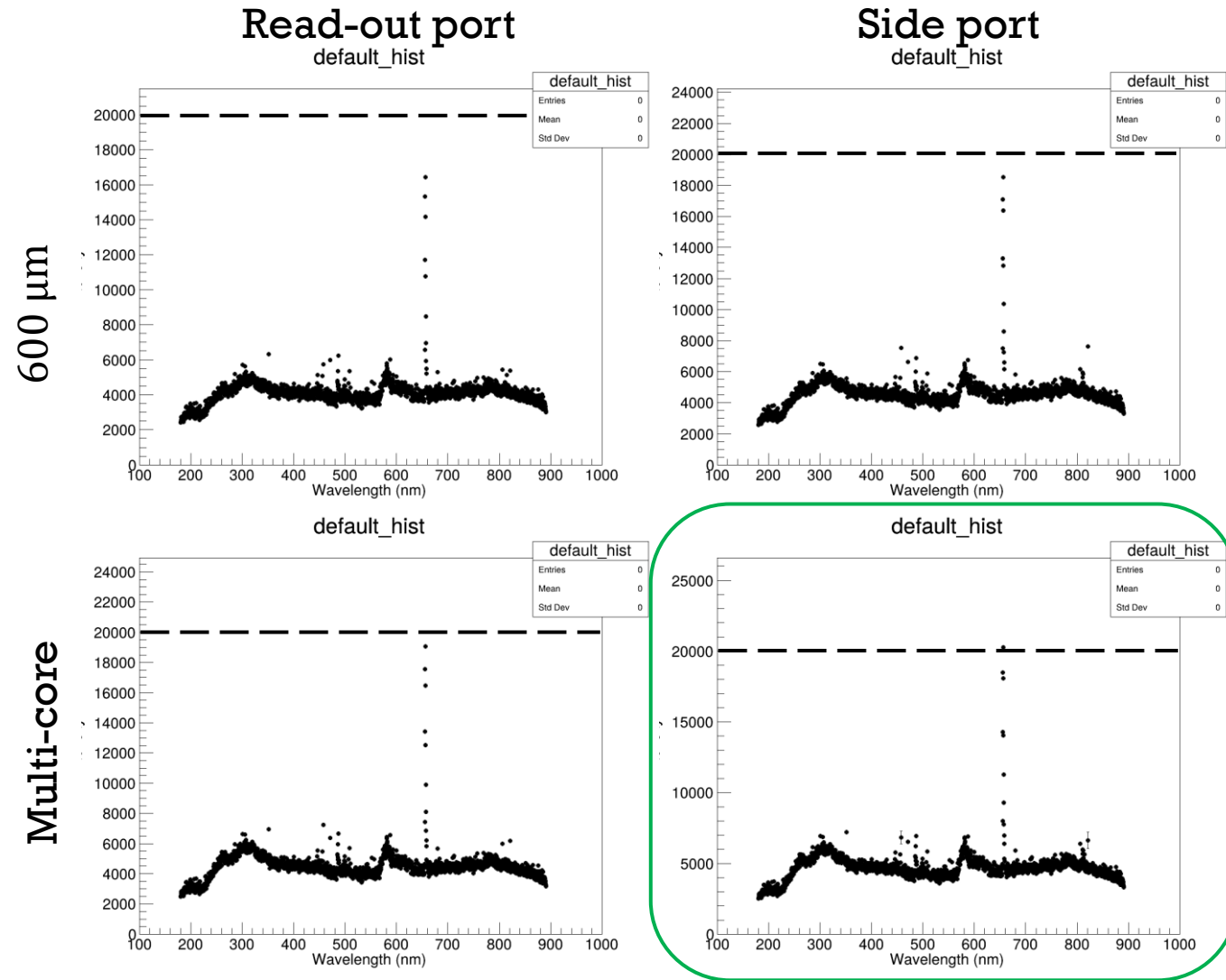
# OPTICAL FIBERS — FROM LIGHT SOURCE

- Tests of different fiber combinations
  - From light source: 200  $\mu\text{m}$  vs. 600  $\mu\text{m}$
  - From integrating sphere to spectrometer: multi-core fiber
  - Integrating time 1s, 10 measurements for each spectrum (mean, standard deviation)
  - After dark current correction
- Small fiber does not seem to provide enough light for the spectrometer



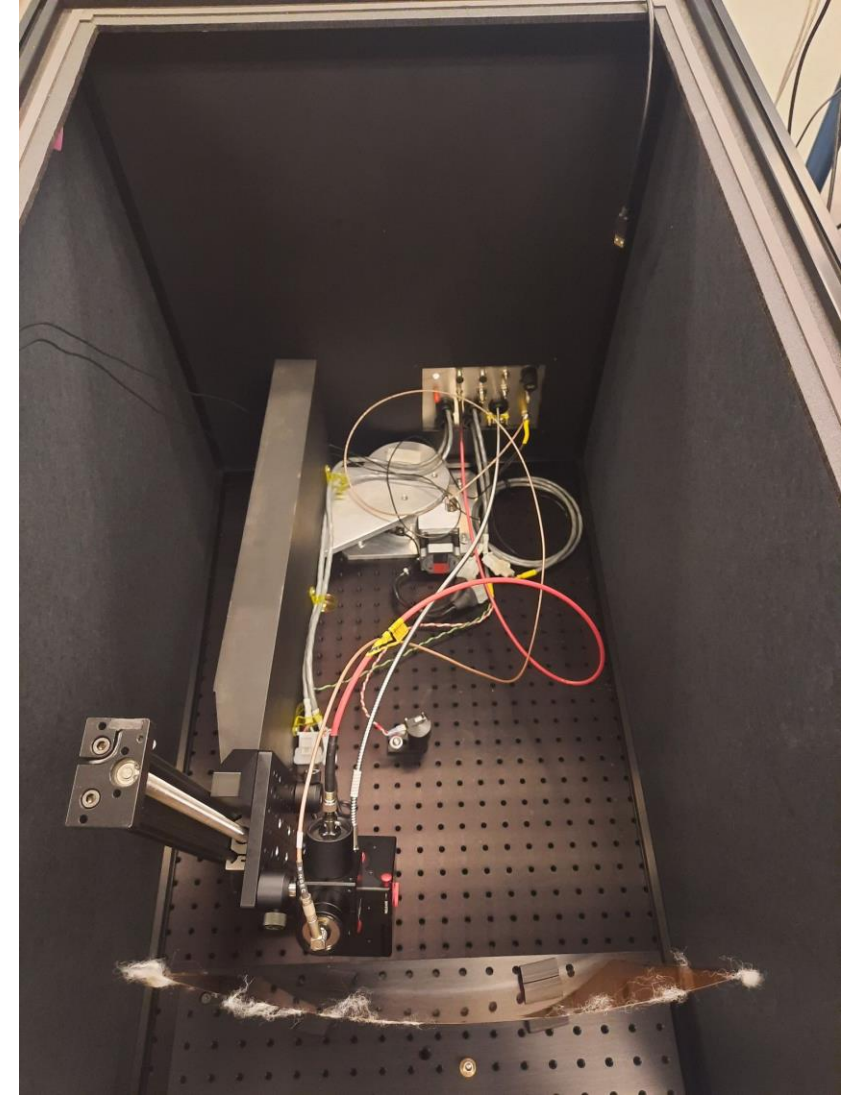
# OPTICAL FIBERS – TO SPECTROMETER

- Tests of different fiber combinations
  - From light source: 600  $\mu\text{m}$
  - From integrating sphere to spectrometer: 600  $\mu\text{m}$  vs. multi-core
    - Two different ports – read-out port vs. side port
  - Integrating time 1s
  - Uncorrected measured spectra (with dark current baseline)
- Multi-core fiber provides slightly more light than 600  $\mu\text{m}$
- Top port gives best light yield



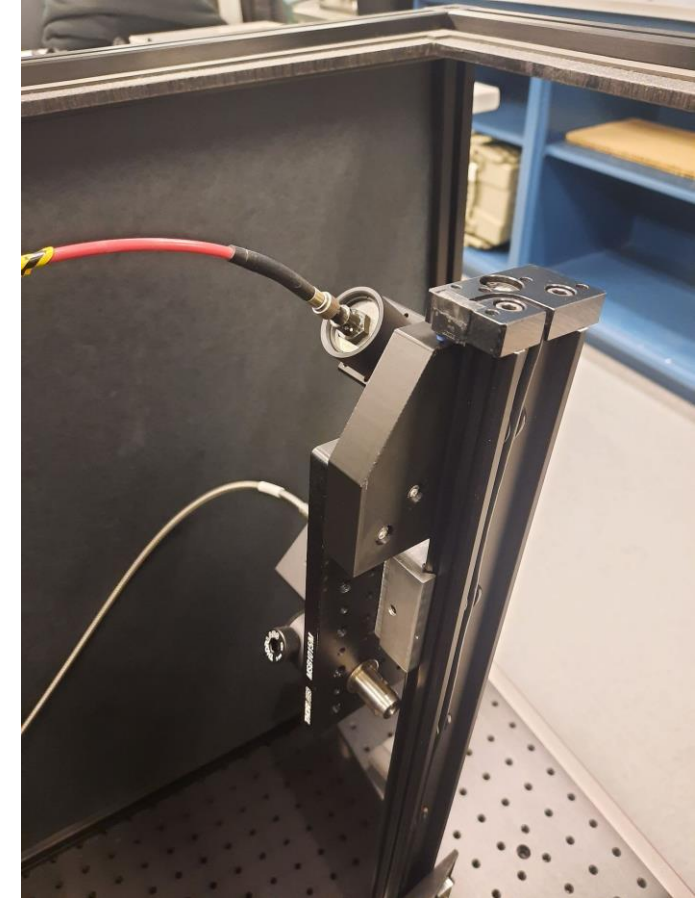
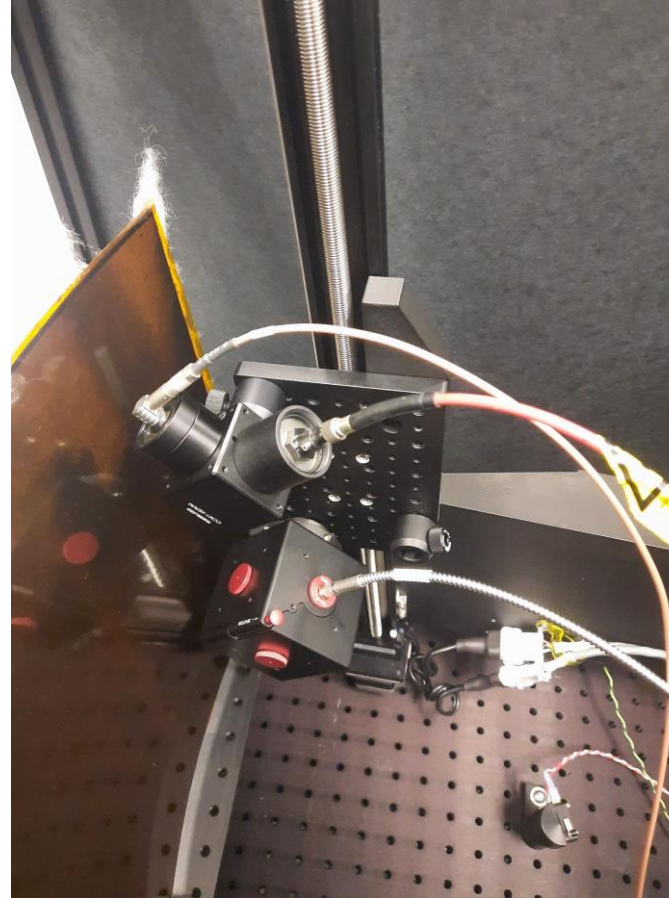
# OPTICAL FIBERS — FITMENT

- Tested fiber and cable routing inside of the dark box
  - Full range of motion of stages tested
  - Selected integrating sphere output port (see photo)
    - Other ports can interfere with box walls
  - Custom 3D printed plug for multicore fiber



# OPTICAL TABLE — FITMENT

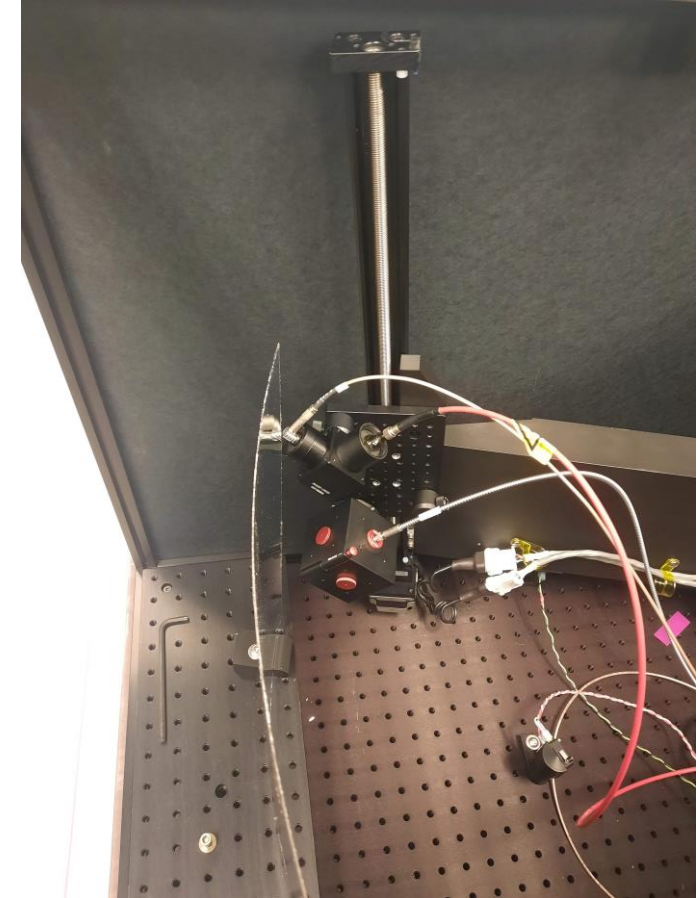
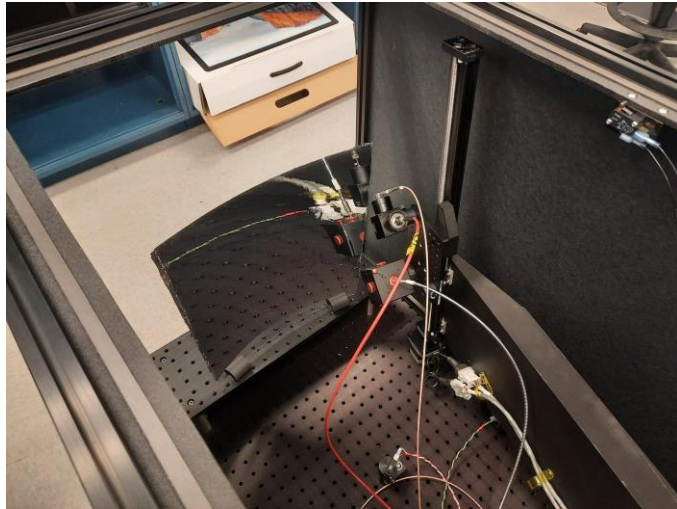
- Optical table with all components fitted to the dark box
  - Input collimator
  - Reference photodiode
  - Integrating sphere
  - All cables and fibers
- Test fitted with uncoated full-scale mirror (left)
- Had to limit linear stage range (right)
  - Top – custom 3D printed stop
  - Bottom – optical mount post





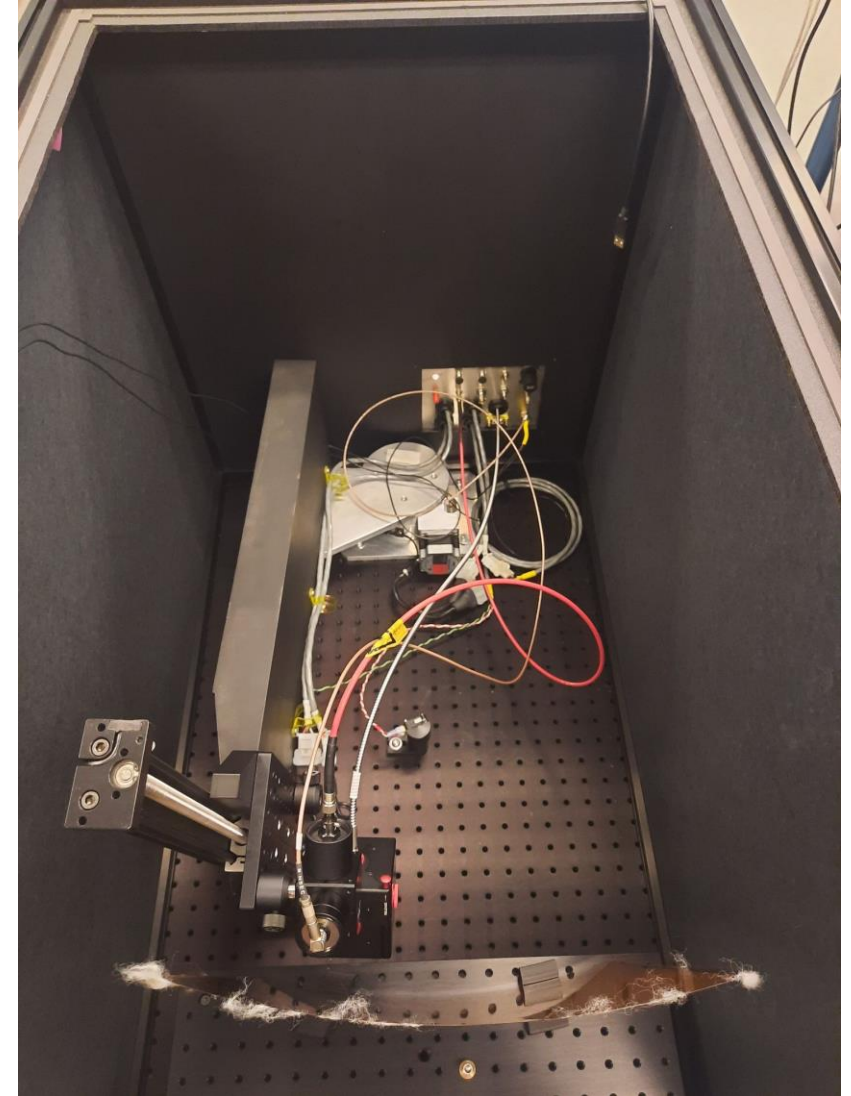
# FULL SIZED MIRRORS

- Test with two full sized mirror samples
  - Uncoated mirror (middle)
    - Fits well at correct angle
  - Coated mirror (left and right)
    - Sits vertically – need correct angle
- Now designing new holders to ensure correct mirror tilt inside of dark box



# MOVEMENT OF STAGES

- Movement of stages is fully automated using Velmex stepping motor controller
  - Implemented framework that allows movement of both linear and rotating stages
  - Movement demo
- Tested that all cables and fibers work in full range of motion of the stages

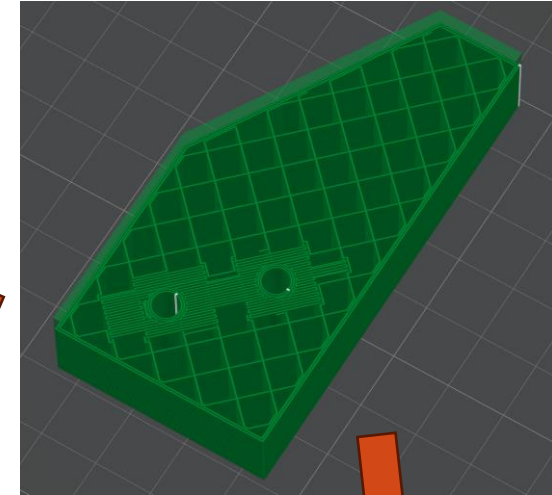
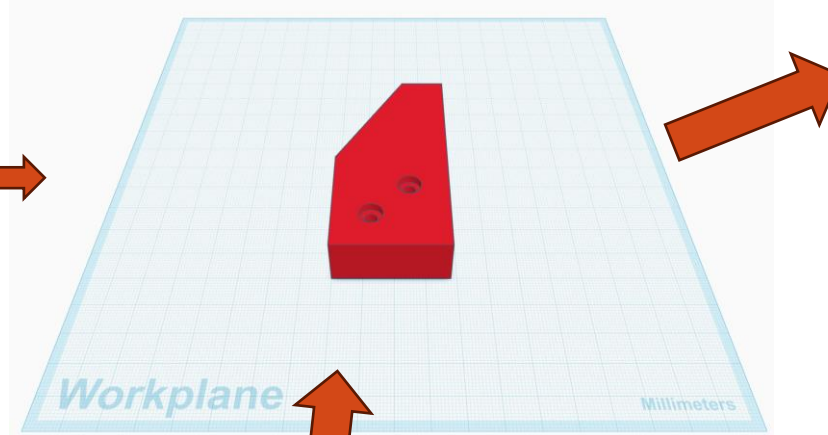




# CUSTOM 3D PRINTED PARTS

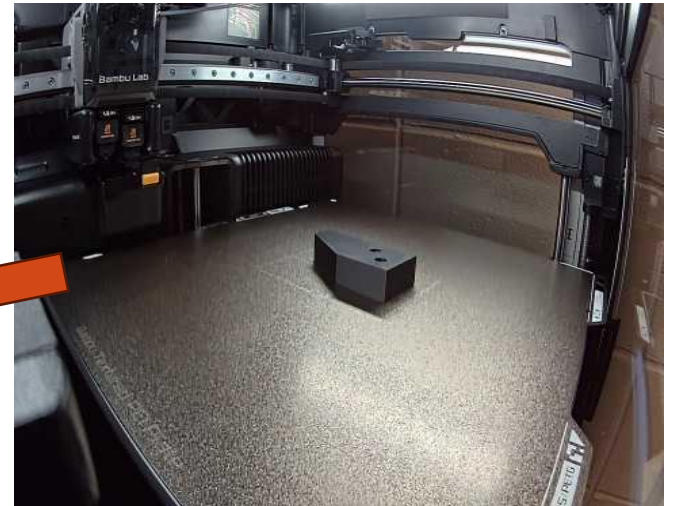
- Full scale mirror holders
- Linear stage stops
- Plug for multicore fiber

3D model

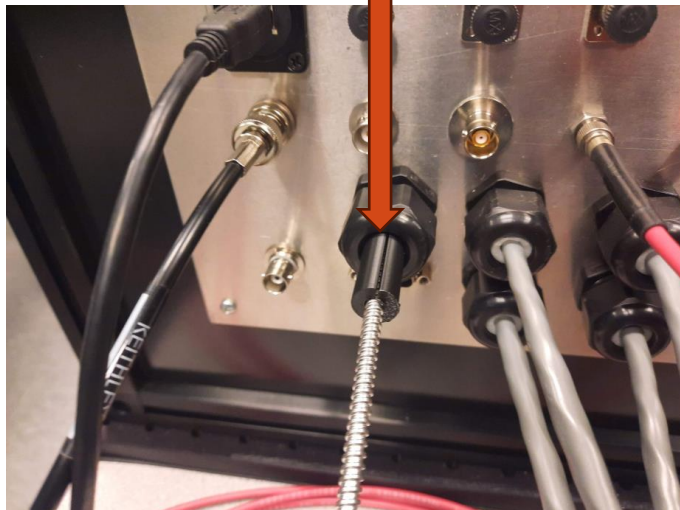


Slicing for 3D printing

3D printing



Optimize design



# SUMMARY AND OUTLOOK

- Large mirror test stand for full scale pfRICH mirrors close to deployment for first reflectivity measurements
- Outlook:
  - Optimization of mirror holder design
  - Optimization of output file format for reflectivity measurement
  - First reflectivity scans of full size pfRICH mirrors



**THANK YOU FOR ATTENTION**