

## Abstract

Developing methods to non-destructively determine the elemental composition of bulk materials is important in a broad range of contexts, including food and agriculture, coal and minerals processing, contraband detection, and nuclear regulation. A combination of two neutron-based techniques are being explored in this work: fast neutron transmission; and prompt gamma ray analysis. Characteristic radiation signatures were measured, and simulated, for a series of elements relevant to the context of coal quality assurance using collimated fast neutron beams at the n-lab, a fast neutron facility within the Department of Physics, University of Cape Town. These radiation signatures were used to form a library of elemental responses, which were then used to deconvolve mass ratios of elements through an iterative unfolding algorithm.

## Motivation

- Coal plays a central role in the electrical power production in South Africa and other developing countries.
- Knowledge of elemental composition has economic and environmental consequences.
- Existing techniques are largely destructive, and have limited sensitivity to hydrogen e.g. x-ray diffraction

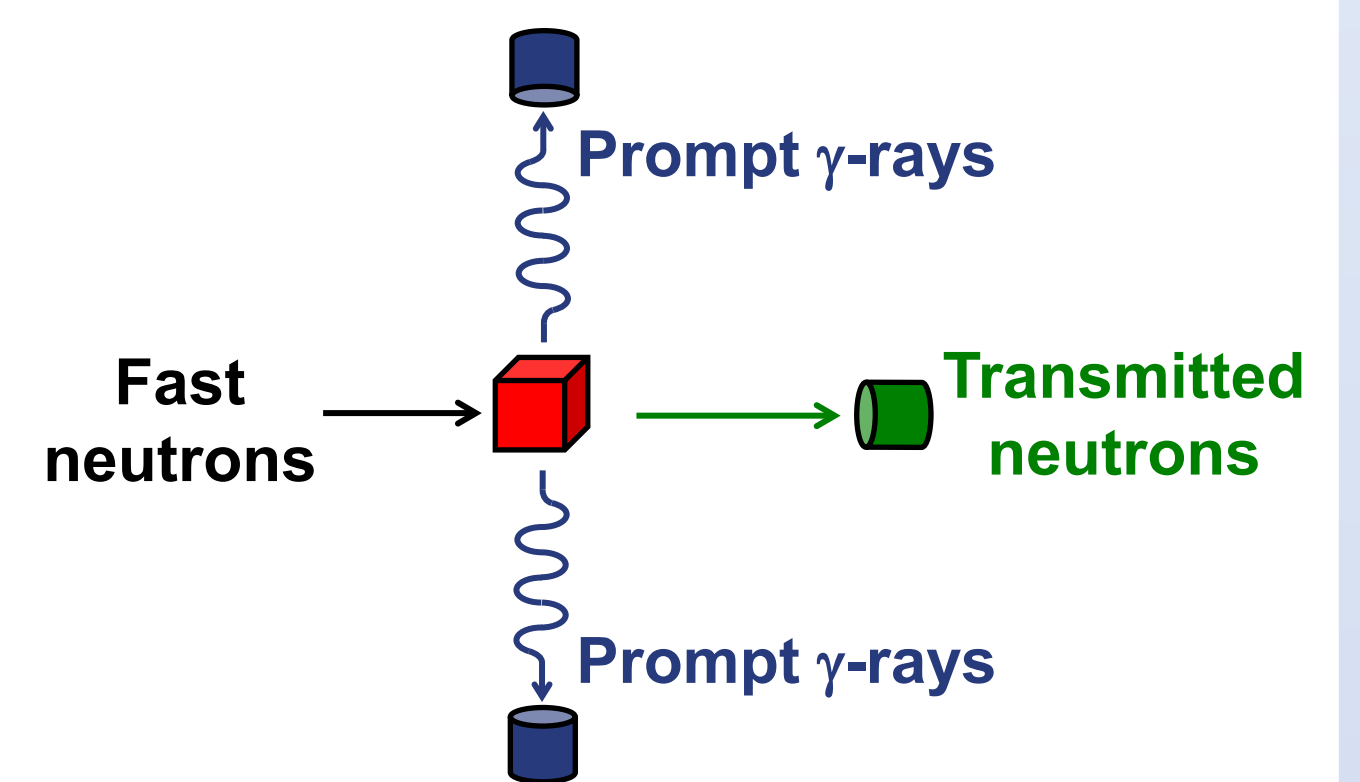
Element	% by mass
Carbon	77-80
Hydrogen	4-5
Oxygen	12-15
Nitrogen	2-3
Sulphur	1-2
Ash (SiO <sub>2</sub> , Al <sub>2</sub> O <sub>3</sub> , Fe <sub>2</sub> O <sub>3</sub> , ...)	

Typical coal composition [1]

**Aim of this work:** to develop a non-destructive, multimodal technique using fast neutron beams for the elemental characterization of coal and other materials in bulk.

## Concept

- Fast neutrons are highly-penetrating and produce radiation signatures that are characteristic of sample composition.
- Different fast neutron-based techniques show different sensitivities to different elements, so the combination of two or more methods will broaden the range of detectable elements.



Radiation signatures investigated here are from **transmitted neutron** spectra and **prompt gamma ray** emissions from inelastic scatter.

## Measurements at the n-lab.

### Neutron sources:

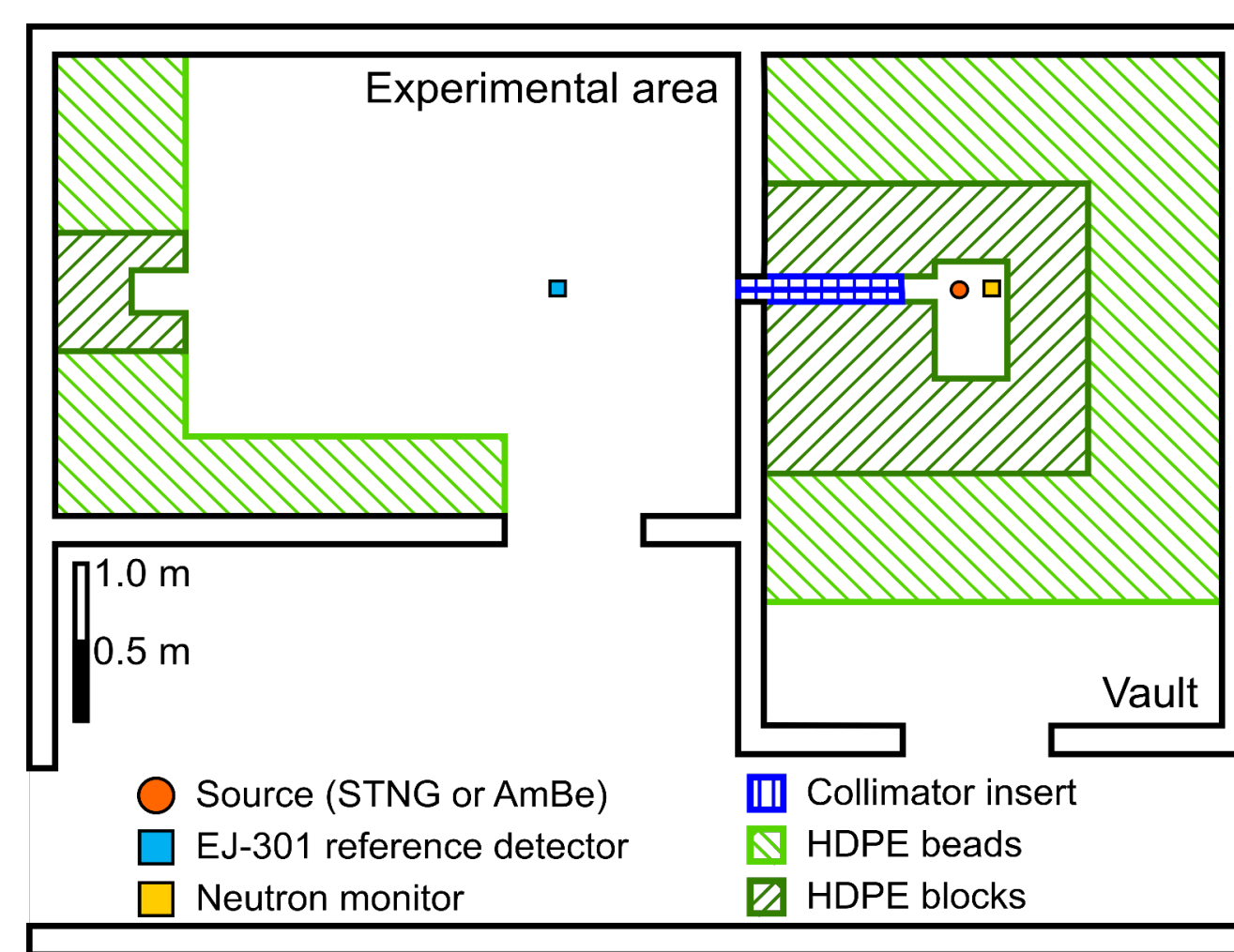
- D-T sealed tube neutron generator; 14.1 MeV
- 220 GBq <sup>241</sup>Am-Be; thermal - 11 MeV

### Samples:

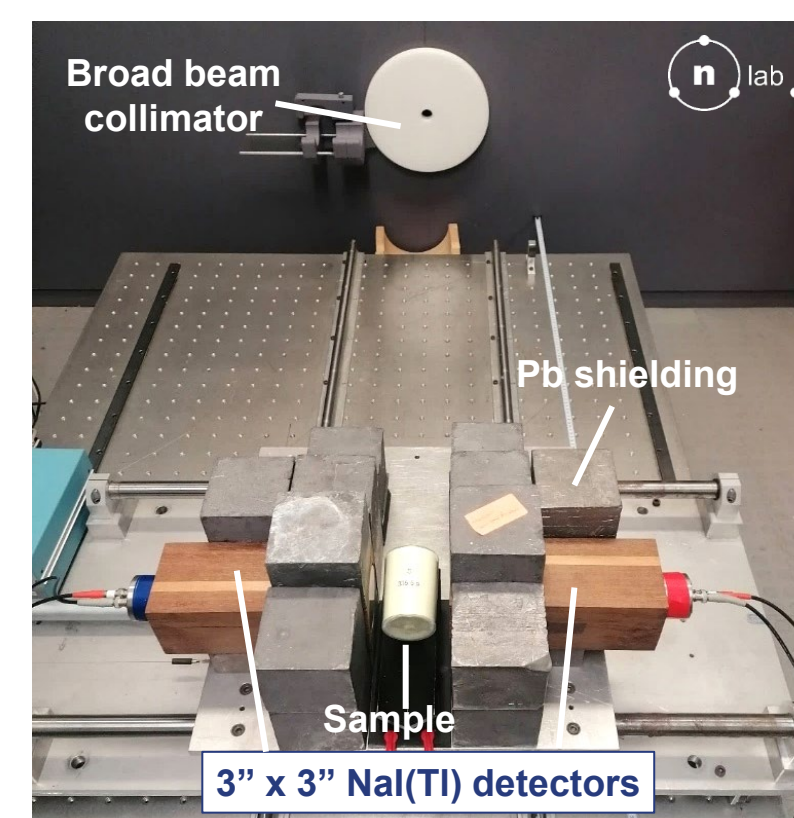
- Elemental: C, N, Al, Si, S, Fe
- Mixtures: SiO<sub>2</sub>, (C<sub>2</sub>H<sub>4</sub>)<sub>n</sub>, Al<sub>2</sub>O<sub>3</sub>



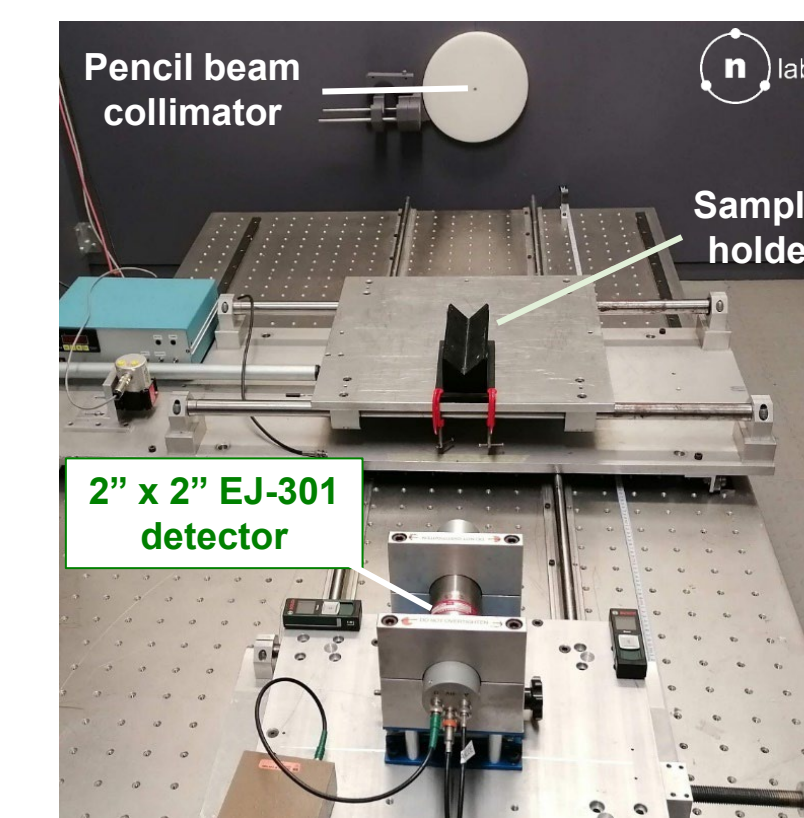
Samples in Ø 6 cm x 10 cm containers.



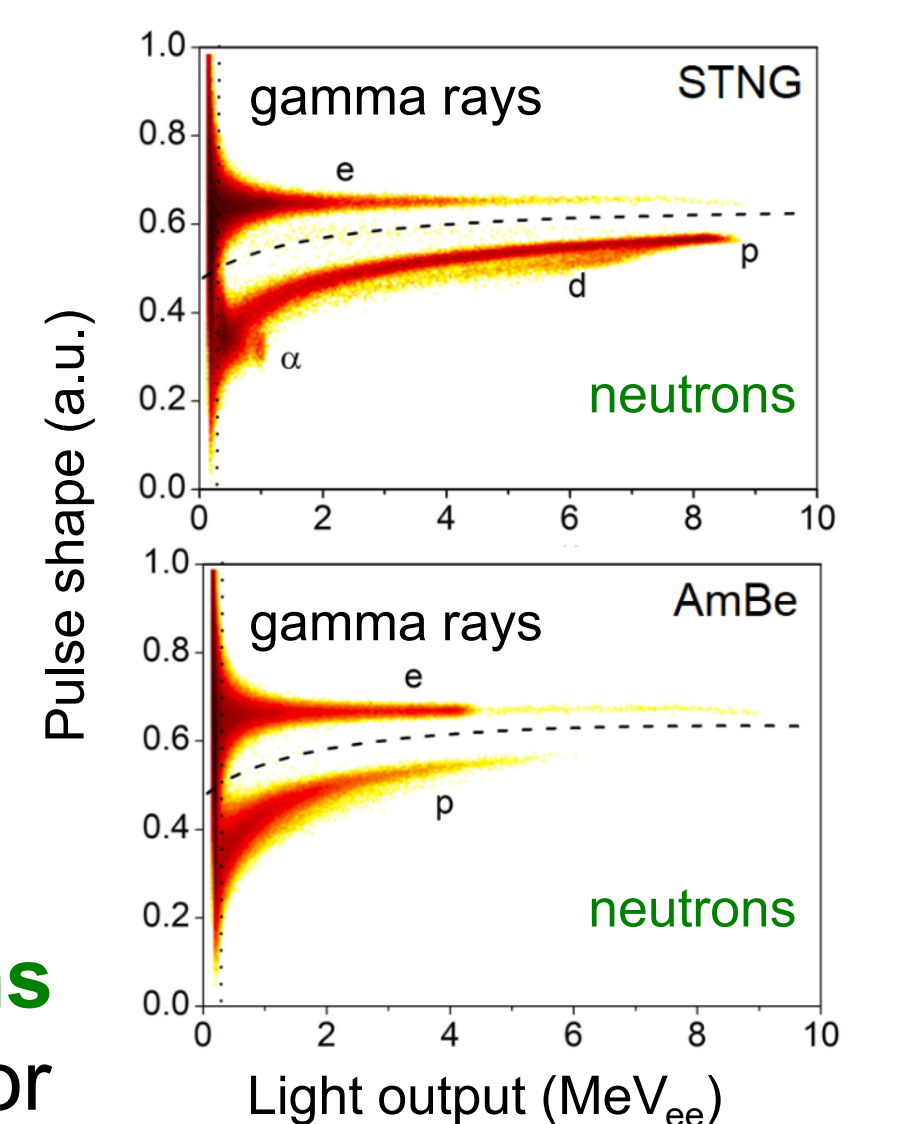
Layout of the n-lab [2].



Prompt gamma rays  
two 3'' x 3'' NaI(Tl) detectors



Transmitted neutrons  
2'' x 2'' EJ-301 detector

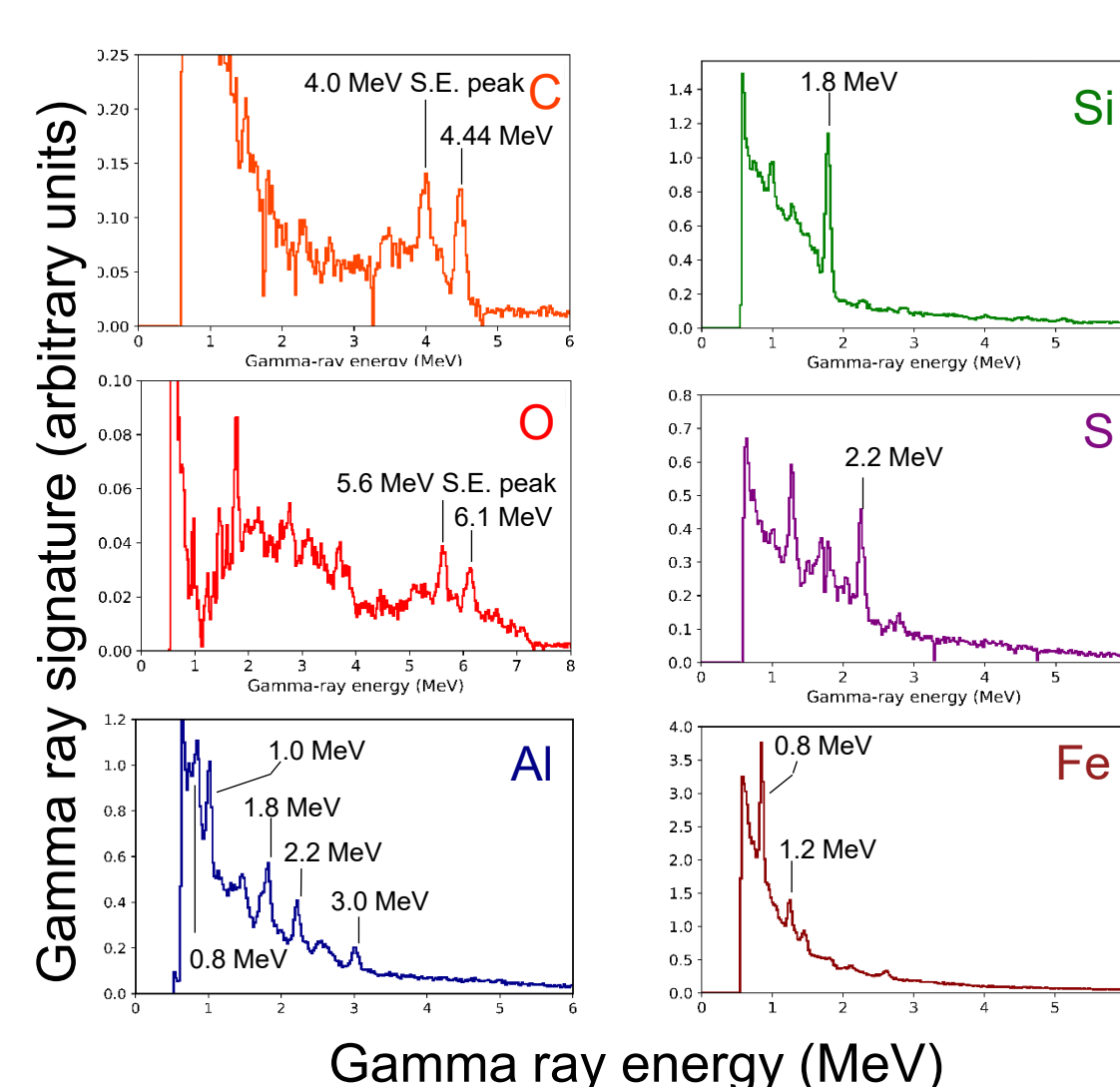


## Prompt gamma ray analysis

Gamma rays from inelastic scatter ( $n, n'\gamma$ ) measured and background subtracted.

Normalised by number density  $N_D$  of sample.

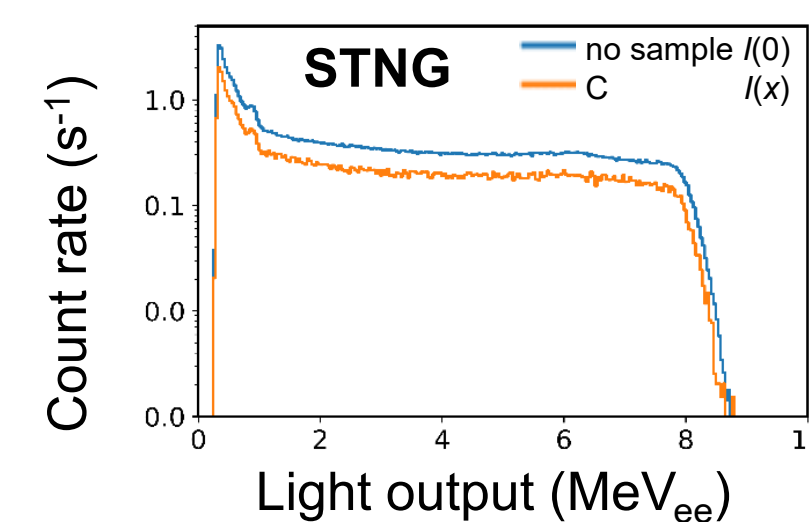
Element	$E_\gamma$ (MeV)
C	4.4
O	6.1
Al	0.8, 1.0, 1.8, 2.2, 3.0
Si	1.8
S	2.2
Fe	0.8, 1.2, 1.4



Gamma ray energy (MeV)

## Fast neutron transmission analysis

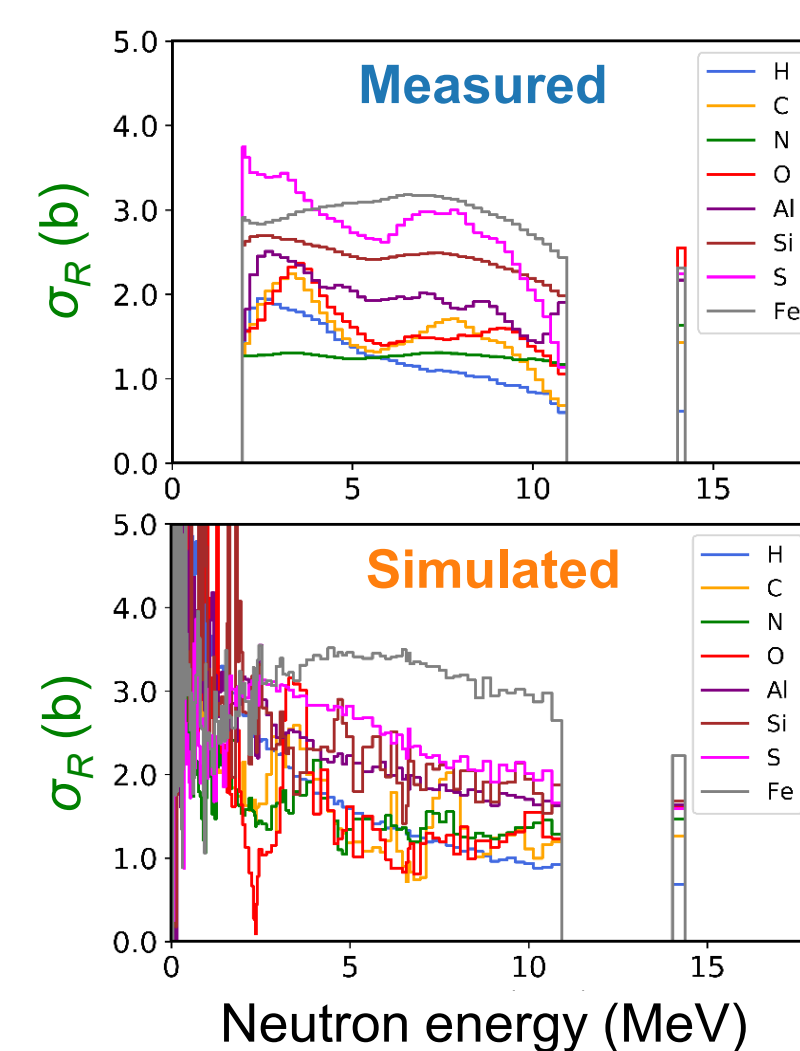
Neutron events in EJ-301 selected by pulse shape discrimination.



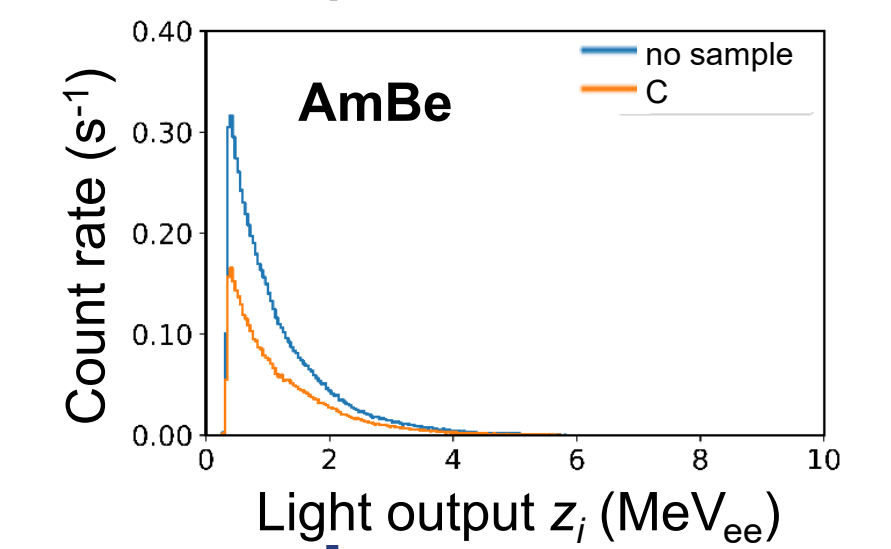
$$I(x) = I(0) \exp(-N_D \sigma_R x)$$

$\sigma_R$ : microscopic removal cross section

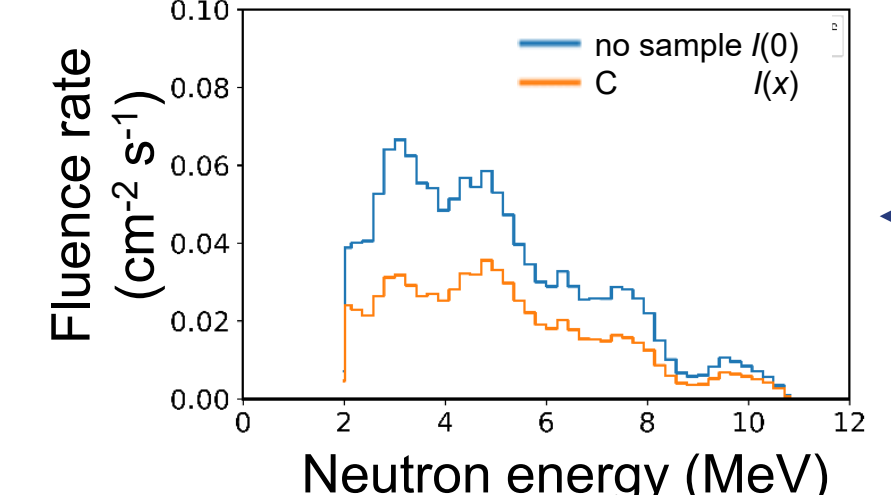
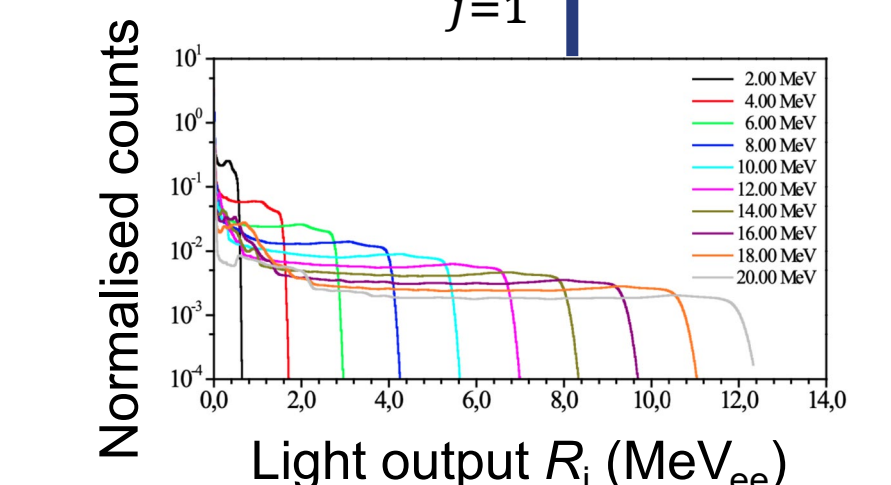
$N_D$ : nuclear number density



For <sup>241</sup>Am-Be, neutron fluence spectrum  $\phi_j$  obtained from unfolding analyses using known detector response functions  $R_{ij}$ .

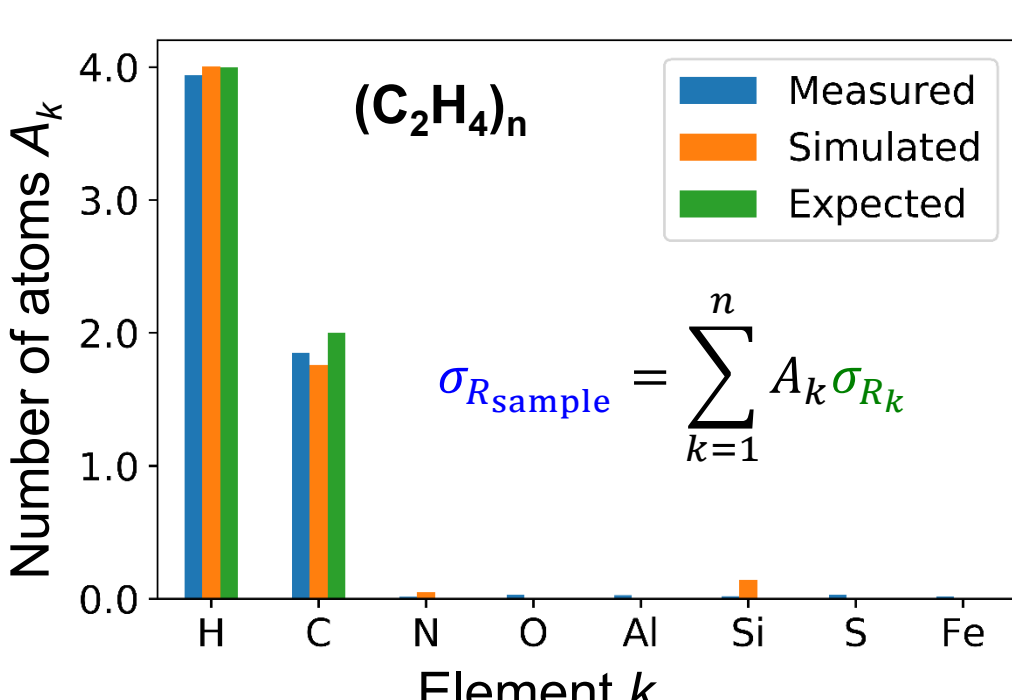
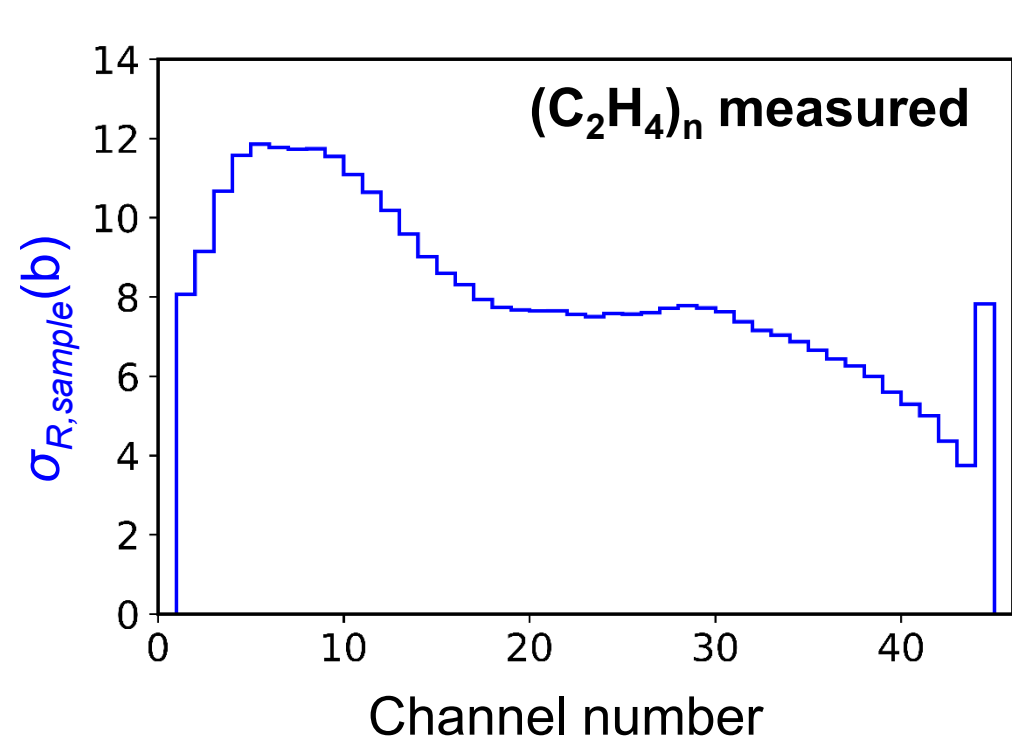


$$z_i = \sum_{j=1}^m R_{ij} \phi_j$$

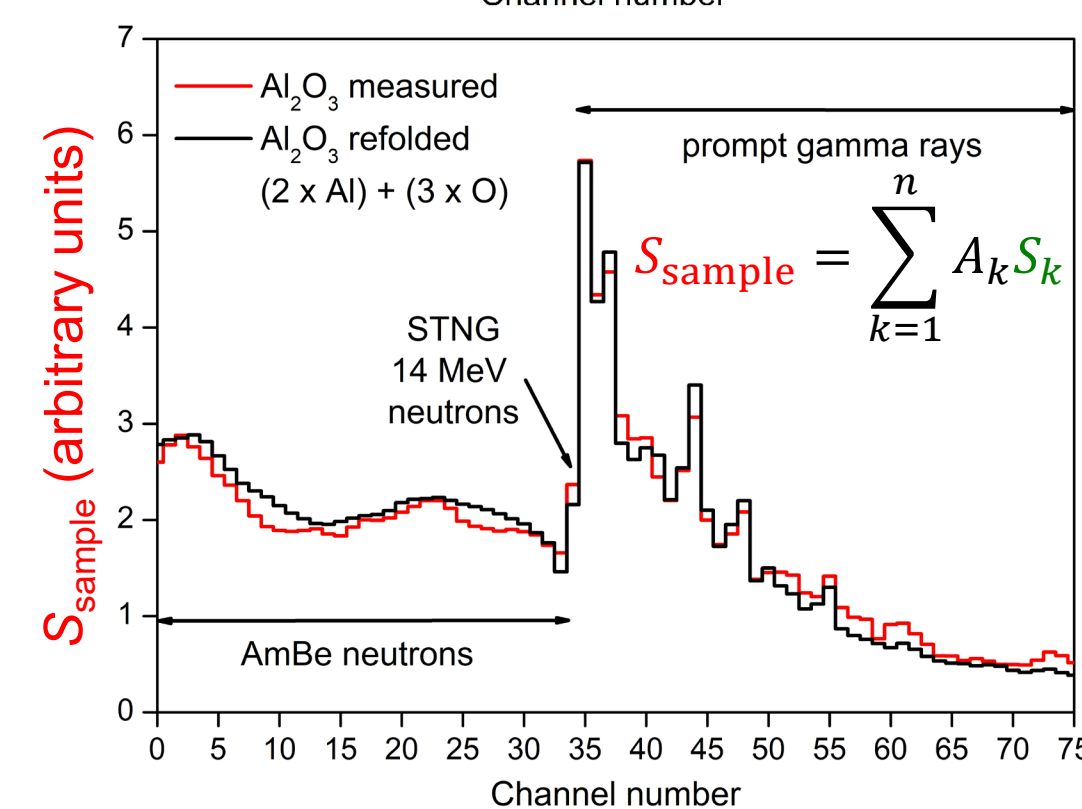
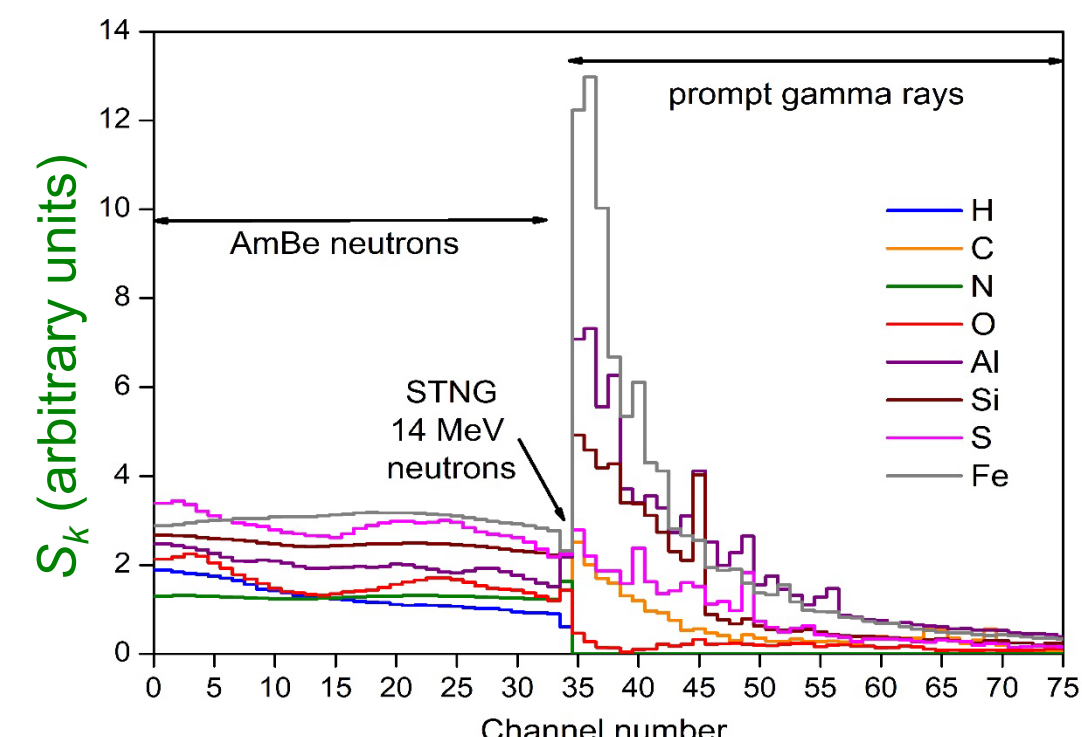


## Elemental analysis

Elemental composition unfolded using measured and simulated transmission data for mixed samples.



Elemental composition reconstructed using combined signatures  $S_k, S_{sample}$ .



## Summary

- Elemental transmitted signatures measured and simulated for neutrons produced by a D-T sealed tube neutron generator and <sup>241</sup>Am-Be source.
- Elemental composition of multi-elemental samples were determined using an iterative unfolding algorithm within 10%.
- Addition of prompt gamma ray signatures will enhance distinction between elements.

## References

- [1] Matjie, R.H., et al. (2016) *Determination of mineral matter and elemental composition of individual macerals in coals from Highveld mines*, J. S. Afr. Inst. Min. Metall., 116:2
- [2] Hutton, T., Buffler, A. (2024) *Characterisation of neutron fields at the n-lab, a fast neutron facility at the University of Cape Town*, Appl. Rad. Iso, 206 111196

## Acknowledgements

The authors wish to thank the AccelApp'24 conference organisers, University Research Committee and Department of Physics, University of Cape Town, and iThemba LABS for their financial support in attending this conference.