

Thermal-conductivity-related New Strategy for Breaking the E_{acc} Limit

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Outline

- E_{acc} Limitations vs. Heat
- Hot Spot and Thermal Conductivity κ
- New Strategies
 - Outer-wall Groove Structure (OGS)
 - Inner-wall Thermal Conducting Film (ITCF)





[1] USPAS lecture notes, S. Belomestnykh, Lecture 1: Introduction, 2017(6)



All degradations generate heat, concentrated on isolated areas, have regenerative feedback, and lower the Eacc limit.





T-map system in KEK [4]

[1] G. Eremeev and H. Padamsee, EPAC'06, Edinburgh, June 2006, MOPCH176.

[3] D. Reschke, "ANALYSIS OF QUENCHES USING TEMPERATURE MAPPING IN 1.3 GHz SCRF CAVITIES AT DESY", Proceedings of LINAC08, Victoria, BC, Canada, THP016



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T-mapping for an SRF cavity before quench (up), and after quench (down) [3]

All degradations generate heat, concentrated on isolated areas, have regenerative feedback, and lower the Eacc limit.













1. EP/BCP/HPR/Plasma cleaning to remove defects







[1] H. Padamsee, HEAT TRANSFER AND MODELS FOR BREAKDOWNhttps://epaper.kek.jp/srf80/papers/srf80-7.pdf





[1] C. Y. Ho, R. W. Powell, and P. E. Liley, Journal of Physical and Chemical Reference Data 1, 279 (1972)







Thermal conductivity of RRR = 300 samples after BCP and annealing @ IMP.

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[1] H. Padamsee, HEAT TRANSFER AND MODELS FOR BREAKDOWNhttps://epaper.kek.jp/srf80/papers/srf80-7.pdf



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Temperature profile (vertical) from defect location to the helium bath [1].

H = 723 Gauss

H = 503 Gauss

H = 377 Gauss H = 251 Gauss I.0 I.5 Vertical Distance



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1.5

Vertical Distance





Figure 2 : Comparison of calculated curves K(T) with the best fitted parameters (full line), with experimental plots (line joining symbols), for typical RRR values. [1]

[1] F.Koechlin, PARAMETRISATION OF THE Nb THERMAL CONDUCTIVITY IN THE SUPERCONDUCTING STATE, SRF 1995 [2] H. Padamsee, HEAT TRANSFER AND MODELS FOR BREAKDOWN, https://epaper.kek.jp/srf80/papers/srf80-7.pdf



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Thermal conductivities of four Nb samples with different residual resistivity ratios (R.R.R.), showing the effect of impurities on the thermal conductivity of Nb.[2]

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K = 1/3 cvlc: specific heat v: phonon velocity Phonon-boundary *l*: phonon mean free path scattering

T-dependence of the lattice thermal conductivity \mathcal{K} (~ $cv\ell$)

phonon

- Low T: *K* ~ c ~ T³
- High T: *K* ~ *l* ~ 1/T

[1] Solid State Physics, C. Kittel, p.122





Increase RRR to increase k







Increase RRR to increase *k*







Cu-clad Cavity

- 1. EP/BCP/HPR/Plasma cleaning to remove defects
- 2. Increase thermal conductivity *k*
- 3. Add high κ material outside: Cu-clad cavity







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Increase k: Cu-clad cavity, thin-shell cavity

Cu-clad cavity









IMP thin-shell cavity with fixtures



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Medium Field Q Slope

The Halbritter Model:

$$Q(B) = \frac{\Gamma}{R_{s0}} \left[1 - \gamma \left(\frac{B}{B_c} \right)^2 + O(B)^4 \right]$$

Medium Field Q-slope:

$$\gamma = \frac{B_c^2}{2\mu_0^2} \frac{\Delta}{k_B T_b^2} R_{BCS}(T_b) \left(\frac{d}{\kappa} + \frac{1}{H_k}\right)$$

 R_{s0} : surface resistance at small magnetic fields; $B_c = 0.2$ T: thermodynamic critical field of niobium; B: peak surface magnetic field; μ_0 is the magnetic permeability, Δ is the superconductor energy gap, k_B is the Boltzmann constant, T_{b} is the helium bath temperature, $R_{BCS}(Tb)$ is the niobium BCS resistance at the helium bath temperature, *d* is the cavity wall thickness, κ is the thermal conductivity, and H_{ν} is the Kapitza conductance between niobium and the liquid helium.

[1] J. Halbritter, rf residual losses, surface impedance, and granularity in superconducting cuprates, [2] J. Vines, Y. Xie, H. Padamsee, Systematic trends for the medium field q-slope, in: Proceedings o

[3] F. Koechlin, B. Bonin, Parametrization of the niobium thermal conductivity in the superconducting state, Superconductor Science and Lechnology 9 (1996) 453-460







IMP 1 mm thin-shell cavities

Calculated results using the Halbritter Model.





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Parameters for IMP 1-mm Cavity		
RRR	RRR Measured	Grain Size (l)
300	247	$65.9 \pm 44.8 \; \mu\mathrm{m}$
40	96	$5.5\pm6.1~\mu\mathrm{m}$

EBSD Results



RRR = 247

RRR = 96

IMP 1 mm thin-shell cavities

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Dead end?

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Outer-wall Groove Structure (OGS)

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- 2. Increase thermal conductivity *k*
- 3. Add high κ material outside: Cu-clad cavity
- 4. Increase contacting area/shorten the distance to liquid He(LHe)





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Outer-wall Groove Structure (OGS)

Heat Conduction Equation





Thermal Conductivity Temperature $: \frac{\partial t}{\partial \tau} = \frac{\partial}{\partial x} (\lambda \frac{\partial t}{\partial x}) + \frac{\partial}{\partial y} (\lambda \frac{\partial t}{\partial y}) + \frac{\partial}{\partial z} (\lambda \frac{\partial t}{\partial z}) + \dot{\Phi}$

Power of Heat source



Outer-wall Groove Structure (OGS)

Surface Temperature -1 -2 ^{mm} ▲ 5.91 8 8 5.9 **Thermal Simulation, COMSOL, 3** 5.88 6 mm wall thickness, groove height 2 Helium 5.86 mm, filled with liquid helium(LH), mm groove right above the heat source. 5.84 5.82 2 2 5.8 $K_{I He} = 30000 \text{ W/(mK)}$ Nb ▼ 5.79 0 $\mathcal{K}_{Nb} = 100 \text{ W/(mK)}$ шп -1 0 ^{mm} _2_ -1 1 2 Heat source power: 1000 W/m² 🔺 ! 8 Thermal Simulation, COMSOL, 3 Helium 6 mm wall thickness, groove height 2 mm, filled with liquid helium, groove mm 1 mm off the heat source. 2 Nb





[1] H. Padamsee, HEAT TRANSFER AND MODELS FOR BREAKDOWNhttps://epaper.kek.jp/srf80/papers/srf80-7.pdf

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Temperature profile (vertical) from defect location to the helium bath [1].

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1.5

Vertical Distance

Increase thermal conductivity K Decrease center T Increase E_{acc} limit

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- Temperature profile (vertical) from defect location to the helium bath [1].
 - H = 723 Gauss
 - H = 503 Gauss
 - 200 Gauss difference, E_{acc} limit may increase 30%
 - H = 377 Gauss
 - H = 251 Gauss
 - 1.0
 - **Vertical Distance**

Increase thermal conductivity K Decrease center T Increase E_{acc} limit

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1.5

1620880

Outer-wall Groove Structure (OGS)

Mechanics Simulation, COMSOL, 3.9 GHz cavity, 3 mm wall thickness, 4 atm pressure, groove height 2.9 mm.

Wall thickness at the groove 100 μ m, pressure on the inner wall still lower than the Iris area.

Outer-wall Groove Structure (OGS)

- All over the cavity or only at the high H region

Honeycomb structure mold electroplating

Related work is ongoing...

• CNC machining or thin-shell cavity + electroplating high thermal conductivity metals with a mold

Designed mold for cavity electroplating

Patent No.:202210377950.0

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Anymore?

Nb/Cu Clad Cavity Interface Defect

[1] Ruggero Vaglio, Thermal boundary resistance model and defect statistical distribution in Nb/Cu cavities, https://accelconf.web.cern.ch/srf2017/talks/tuyba02_talk.pdf

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Thermal Boundary Resistance (TBR) R_{Nb/Cu} Model [1]

Figure 2: Q versus E performance of a Nb₃Sn cavity versus a Nb cavity at 4.2 K and 1.3 GHz. [3]

[1] Hasan Padamsee, Jens Knobloch and Tom Hays, RF Superconductivity for Accelerators, Second Edition, WILEY-VCH, p325

[3] R.D. Porter, https://accelconf.web.cern.ch/linac2018/papers/tupo055.pdf

[6] Thermal Conductivity of Industrial Nb3Sn Wires Fabricated by Various Techniques. M. Bonura, and C. Senatore, <u>https://arxiv.org/pdf/1212.2879.pdf</u>

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- 5. Adding an extra thermal path: cavity inner wall

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COMSOL Simulation Result:

- Adding ITCF decreases the center temperature (31 K to16 K in this case)
- The ITCF conducts the heat into the distance and flattens the isothermals
- Worse baseline thermal conductivity improves more if add ITCF: Nb₃Sn?

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[1], H. Padamsee, HEAT TRANSFER AND MODELS FOR BREAKDOWNhttps://epaper.kek.jp/srf80/papers/srf80-7.pdf

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Nb₃Sn Simulation Result:

• Center temperature drop from 8.97 K to 4.5 K

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- need low loss tangent
- the high H region

Summary

We started with the cavity degradations' appearance and found two strategies to increase the cavity's thermal conductivity--- the outer-wall groove structure (OGS) and the inner-wall thermal conducting film (ITCF). We performed COMSOL simulations and found them effective. We hope these two structures can improve the thermal conductivity, thus increasing the cavity's E_{acc} limit.

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Didi Luo, IMP-CAS, Special Research Assistant

