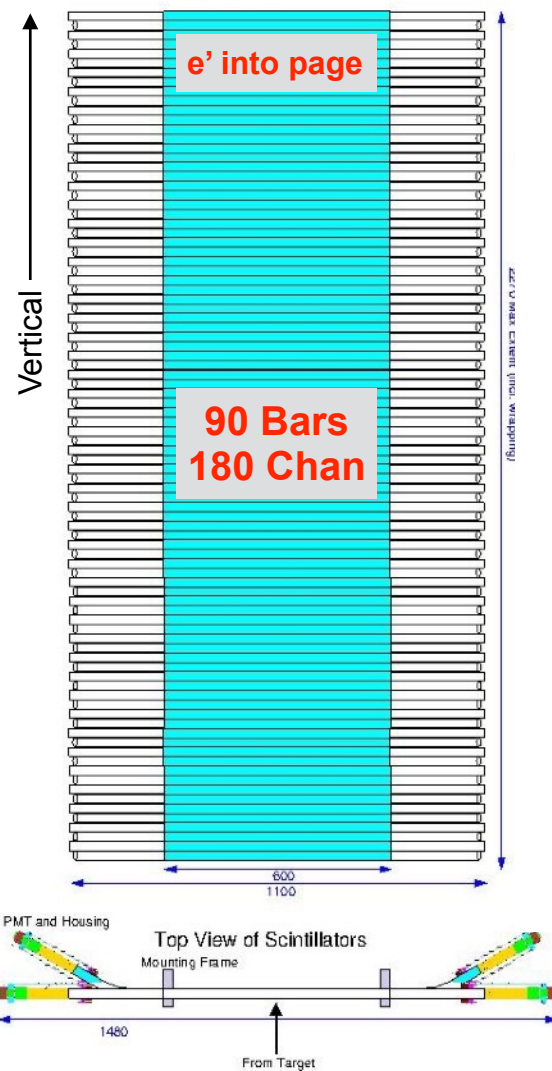


R. Montgomery on behalf of BigBite and Hodoscope
Colleagues, Jlab Halls A/C Technical and Design Teams

SBS Summer Collaboration Meeting 2020
15/07/20



Front View of Scintillators



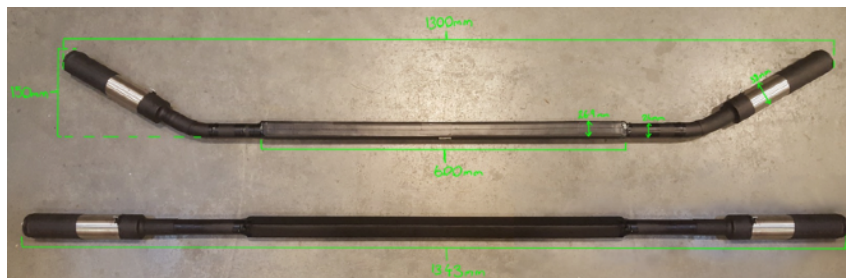
Dual ended readout/bar

side view

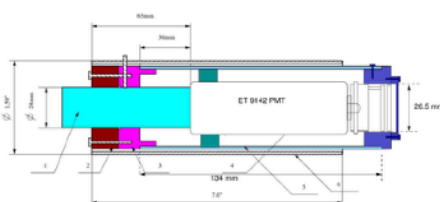


- Subsystem of BigBite
- Positioned between pre-shower/shower
- 90 vertically stacked scintillator bars
- Alternating straight/curved light guides
- Each bar readout at both ends by single channel PMTs
- Time difference → hit position
- High precision timing info for 2-arm (e,e'N) measurements
- (coarse pulse height info from TDC time over threshold (TOT), high efficiency for MIP over BB mom range, hit position info may assist high occupancy tracking)

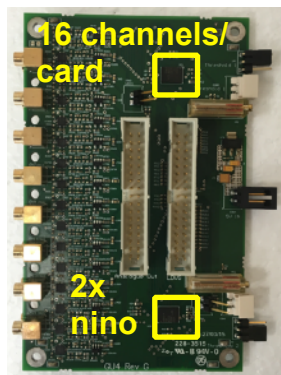
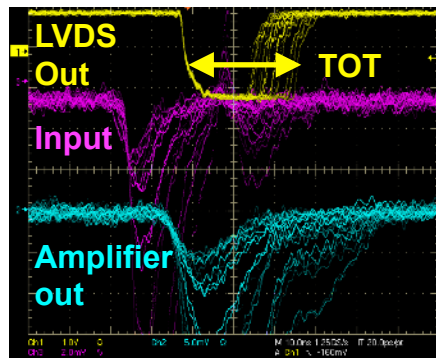
Components



- **90 Scintillator bars**: Eljen Technologies EJ200 plastic
- **180 Light guides**: Eljen Technologies UVT acrylic rods
- **Cement**: Dymax 3094 UV curable adhesive



- **180 PMTs**: Electron Tubes ET9124SB
- **180 custom bases**: low gain, high linearity/ wide dynamic range, faster/cheaper
- **180 PMT assemblies**: many components (mu metal, Al housing, washer, base collar, light guide clamp, air inlet). 180 (+ few spare) assemblies completed at JLab 2019



- **180 1.5m MCX-MCX co-ax**: PMT → FE
- **12 FE cards**: amplifier/discriminator cards based on NINO ASIC
- TOT → amplitude info
- **180 LVDS to 2 CAEN V1190A TDCs**
- **64 analogue to 2 CAEN V792 QDCs**

HV:

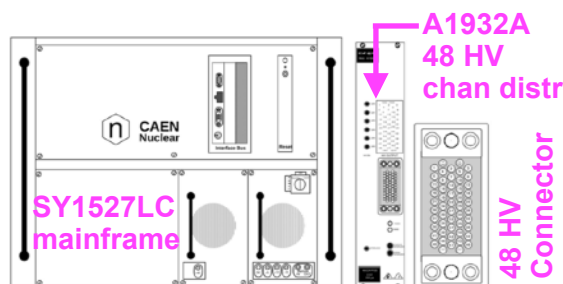
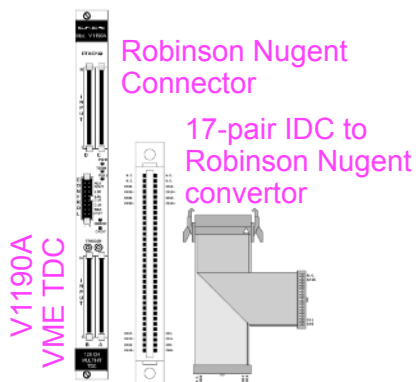
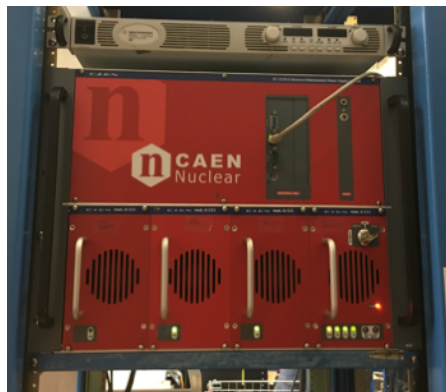
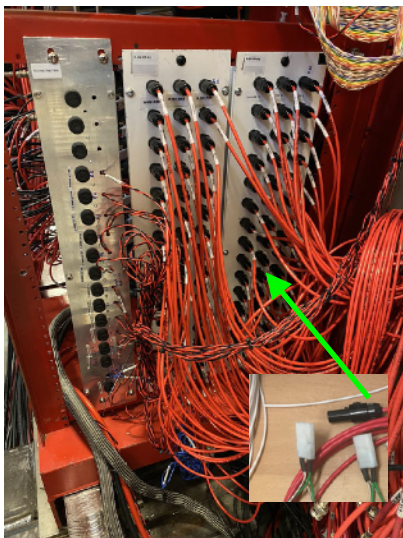
- 1x CAEN SY1527LC mainframe w/ 4x A1932A 48-chan HV distributors
- **Individual channel HV control**
- 4x 60m 52-chan multiway cables w/ copper braiding and 52-pin connectors
- 4x 48-chan HV distribution boxes
- 180x 2m custom HV cables - distribution boxes to PMT bases

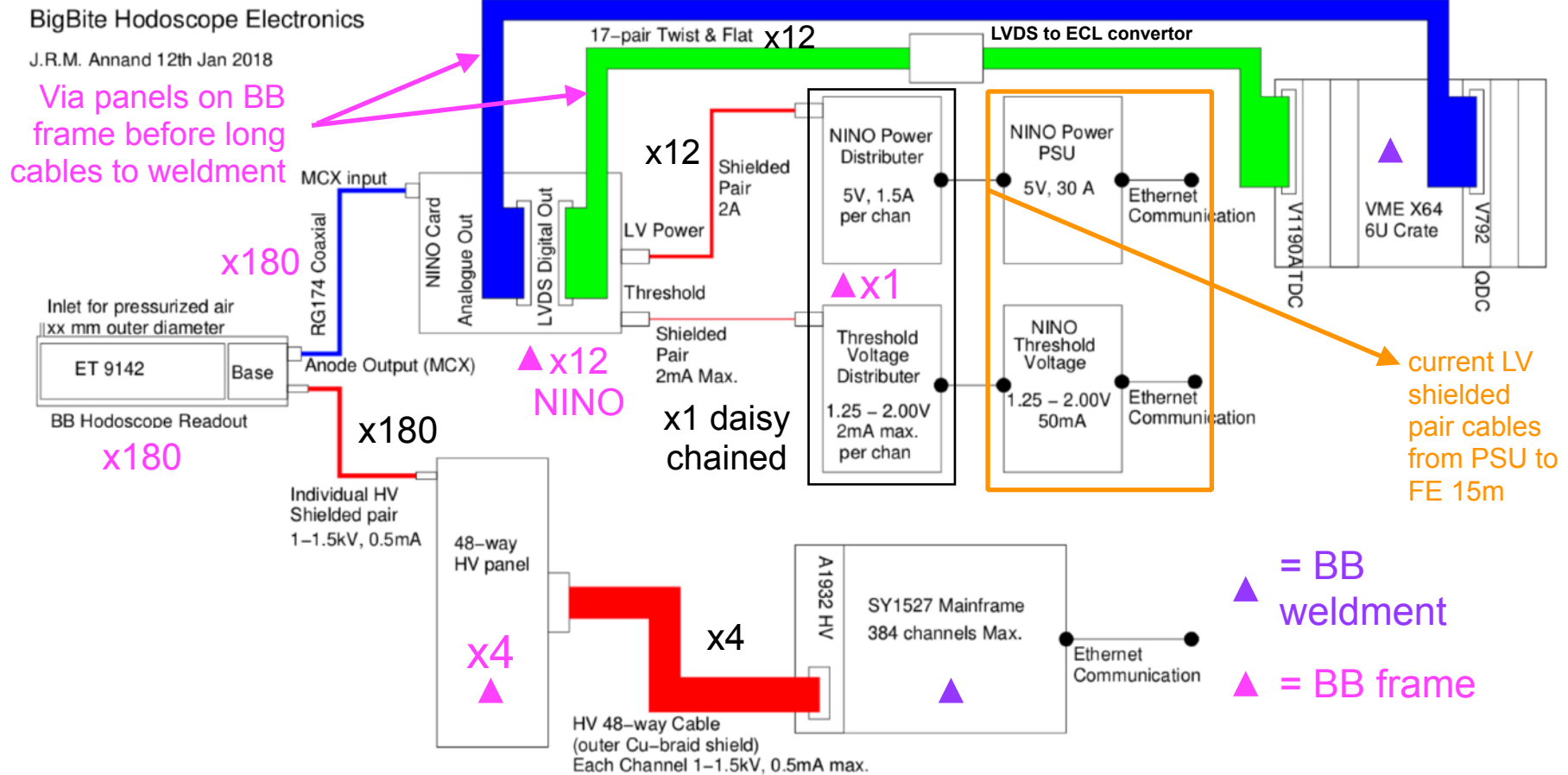
LV:

- 1x Agilent N5761A 19" 1U **high-current PSU for NINO power**
- 1 pair shielded cables PSU to LV distribution panel (15m)
- 1x distribution panel
- Shielded pair cables distribution panel to NINOs (<10m)

Readout:

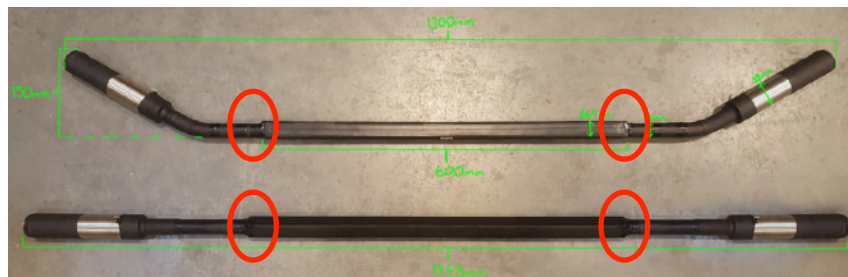
- 1x Wiener VME64x6023 crate
- 2x CAEN V1190A **multi-hit TDC**, 128 chan, 100ps
- 8x Robinson-Nugent converters
- 2x V792 32 chan QDC
- Communicated w/ TDC - need to set up trigger for cosmic runs and v792





- All components (except flat ribbons) delivered/installed at Jlab including spares (see previous GMn ERR talks for details, eg #spares etc)
- Nothing in UoG except 1 bar, spare NINO cards, [15 bars/30 LG/1 PMT assembly to be returned]
- HV, LV systems, PMTs, FE cards installed/signals checked 2019
- Outstanding: finish installation 64 analogue cables and 12 LVDS flat ribbon cable chain, DAQ trigger (if possible LV PSU for NINO threshold, (~50mV, 2V) - not mandatory)

Need for Repairs/Status



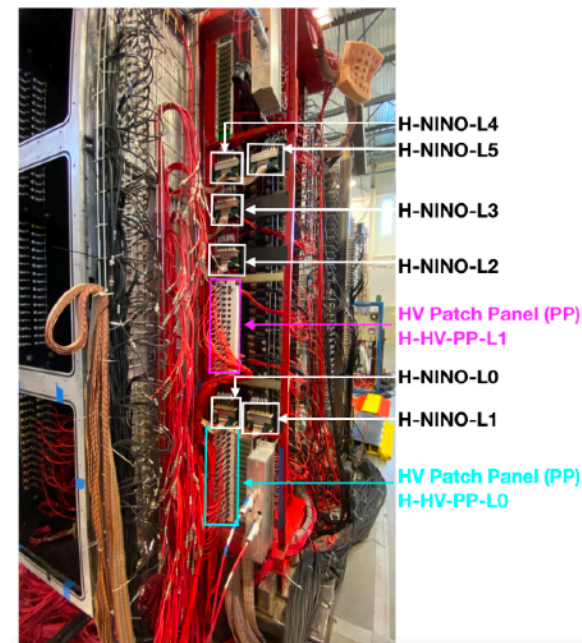
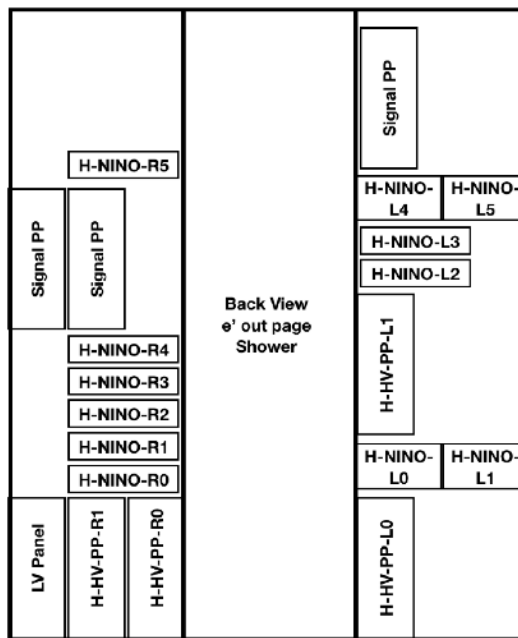
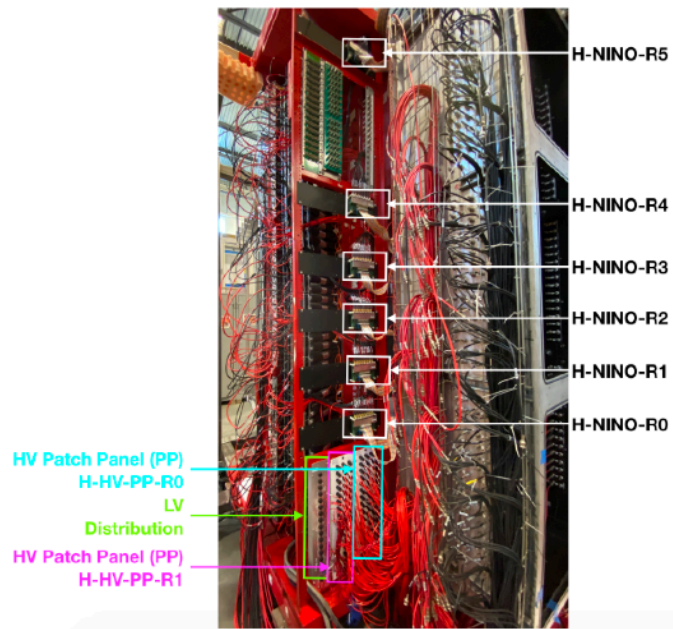
Initial stacking



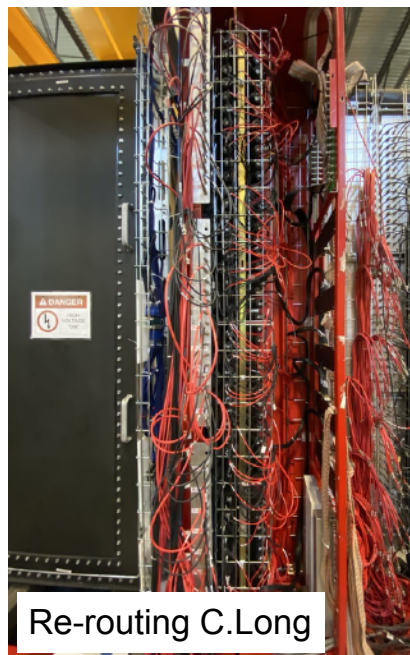
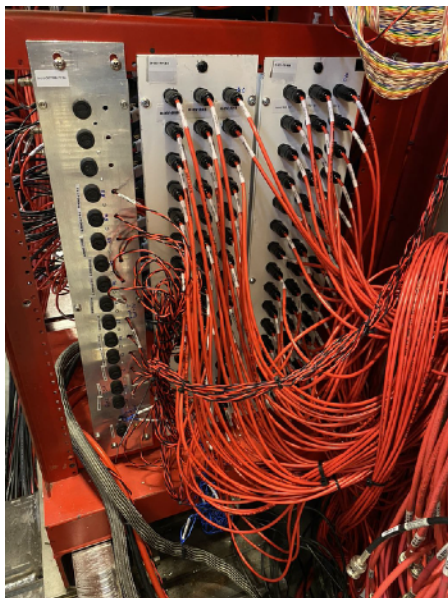
Early 2020

- 2019: bars stacked, HV, LV, FE cards installed
- HV, LV, FE cards, signals from all channels checked and good
- Early 2020 - significant fraction bars broken at glue joint between LG/bar on at least 1 side
- Major repairs of all bars, stacking system , PMT assemblies needed
- Major efforts recently towards this by teams at JLab (B. Wojtsekhowski, A. Shahinyan, BB team, Halls A/C tech teams, design group)
- Several tasks remain
- UoG/CNU PhD student R. Marinaro now at JLab full time (pending lab entry)
- Remaining UoG (UK) work force can come for several rotations of shorter trips (2/3 weeks/ trip) once international travel restrictions lifted (when?) (R. Montgomery, A. Clarkson, D. Hamilton, J. Annand, plus 1 new PhD student by Summer 2021 (SBS PhD topic))

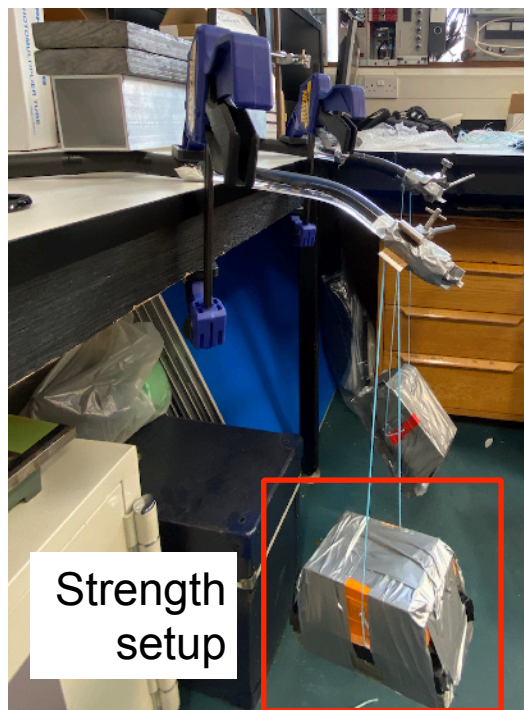
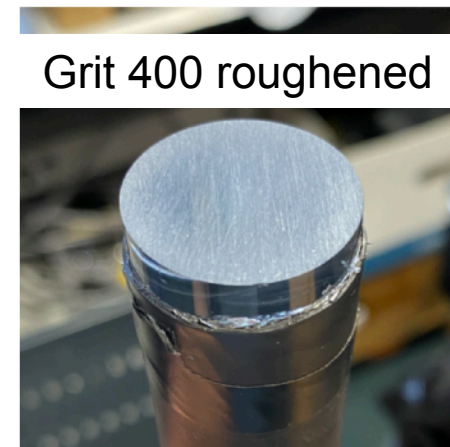
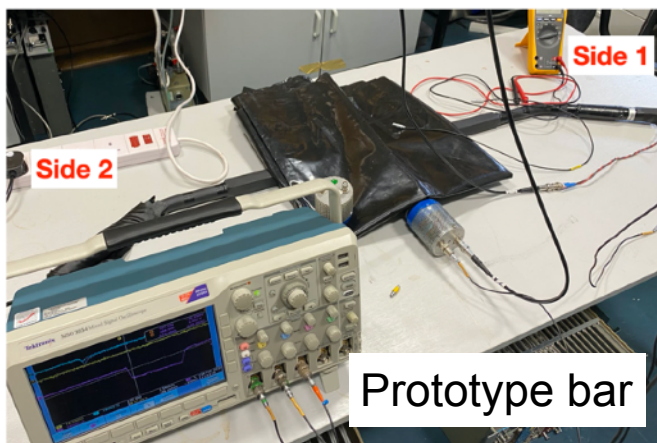
Before De-Stacking for Repairs



Mapping completed and documented (except flat-ribbons) - should make re-stacking faster

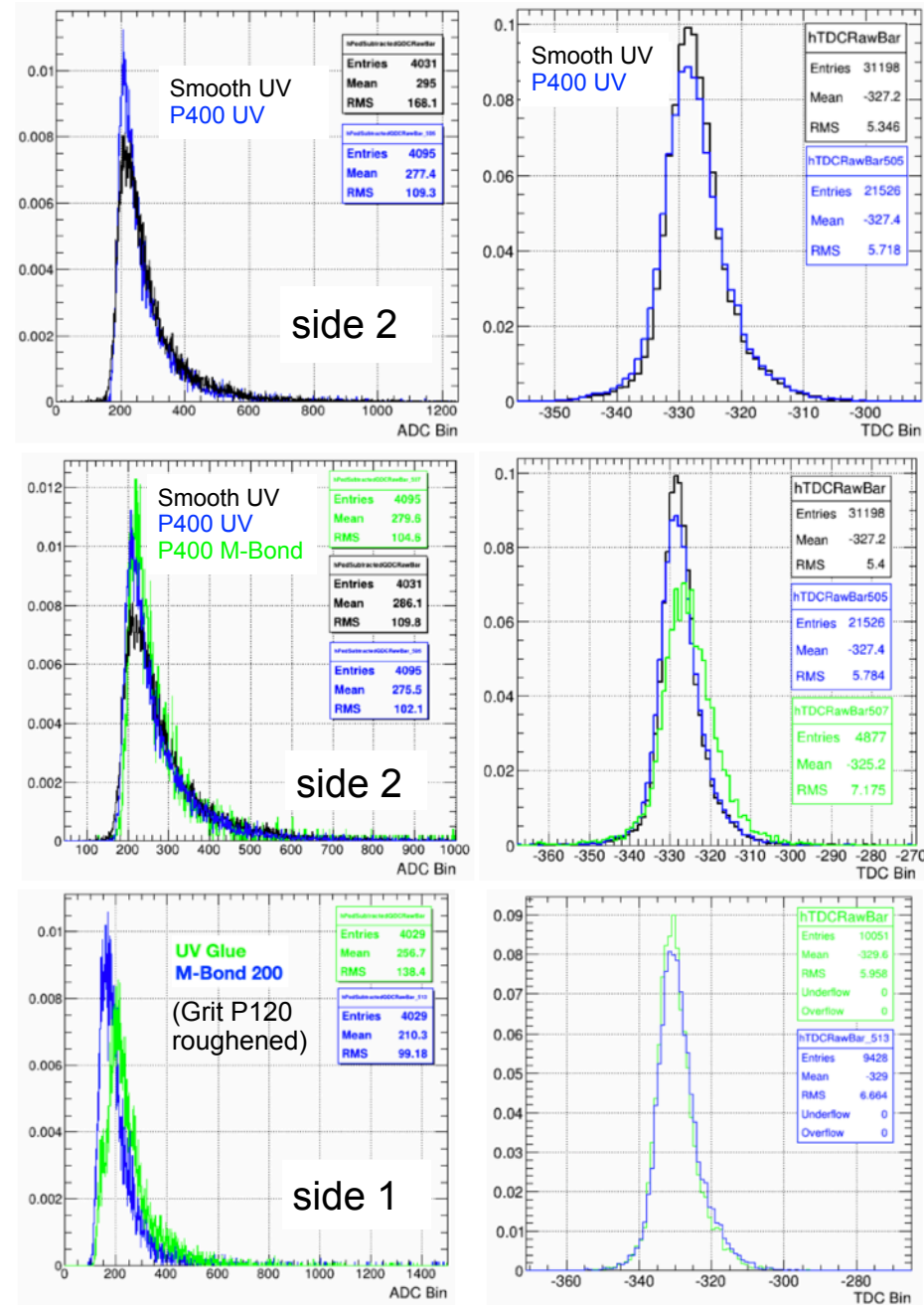


Roughening/Glueing Tests



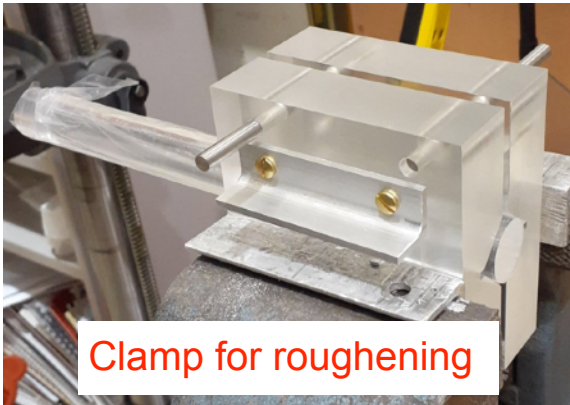
- Feb de-stack: **original surfaces smooth** → roughen
- Planned repairs @UoG → **preliminary roughening/glueing/bond tests** → completeness affected by lockdown/components
- Set-up: 1 bar w/ curved LG, 1 PMT, 1 base, cosmic coincidence trigger; v792 ADC/v1190a TDC readout
- Preliminary work for clamp designs
- Direct contact w/ Eljen (and lit review, e.g. CLAS CTOF) - grit P400 (35 μ m) for roughening
- Procured M-Bond 200 cyanoacrylate (CLAS12 CND <https://doi.org/10.1016/j.nima.2018.07.029>) to compare w/ original Dymax UV curable adhesive
- First 15 bars+LG arrived UoG day before lockdown
 - **Will return to JLab for repair asap**

Roughening/Glueing Tests



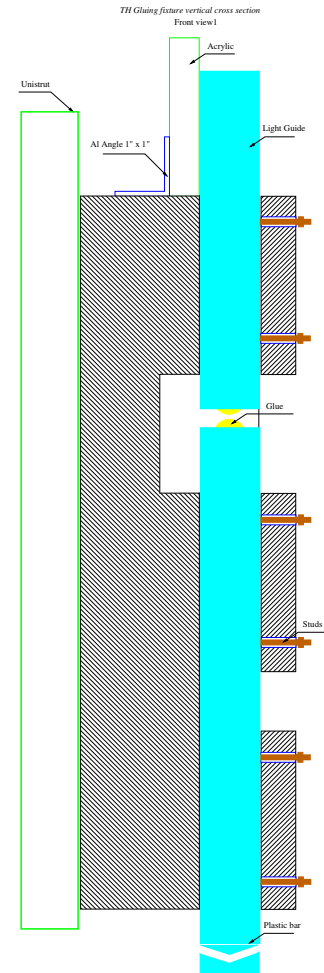
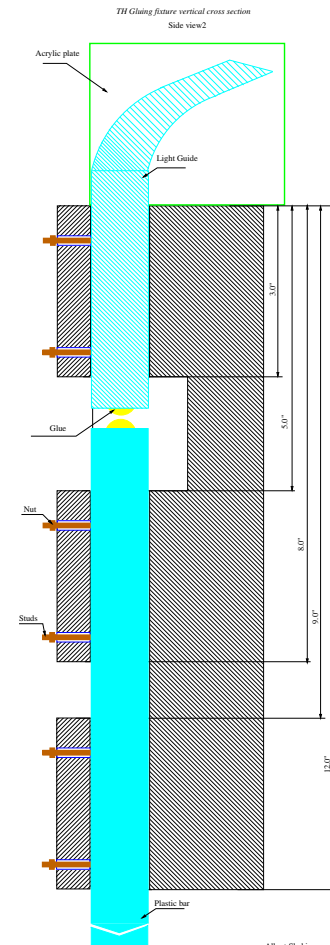
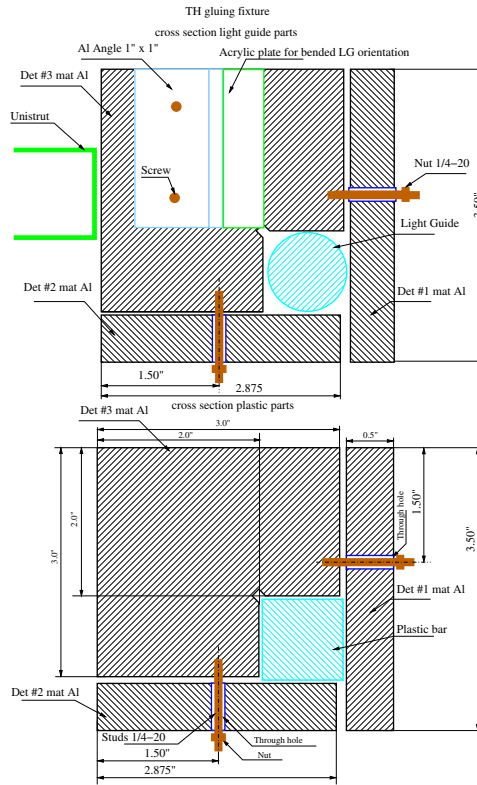
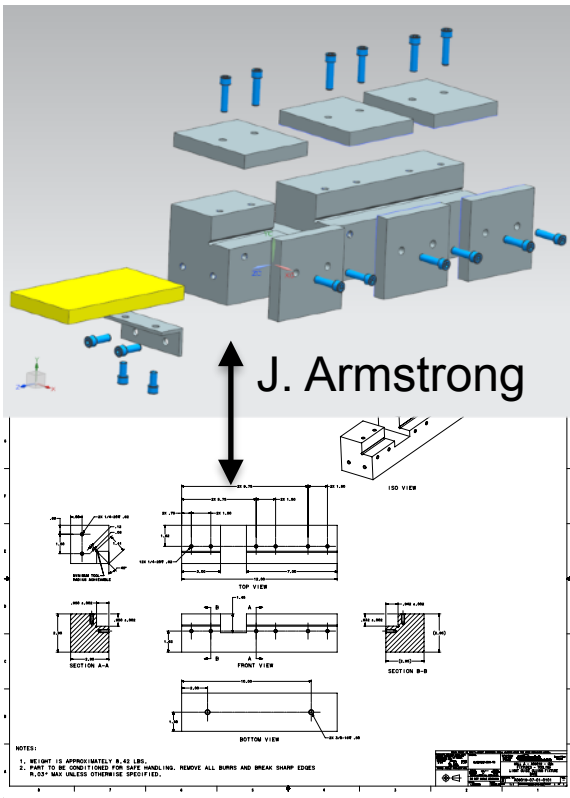
| Configuration | Surfaces | Bond | Previous Breaks | Breaking Torque (N) |
|----------------|-----------------|------------|-----------------|---------------------|
| TH bar, side 1 | Original smooth | Dymax 3094 | None | 20.5 |
| TH bar, side 2 | Original smooth | Dymax 3094 | None | 10.2 |
| TH bar, side 2 | Grit 400 | Dymax 3094 | One | 20.5 |
| TH bar, side 2 | Grit 400 | M-Bond 200 | Two | By Hand |
| Light Guides | Original smooth | Dymax 3094 | None | 15.3 |
| Light Guides | Grit 400 | Dymax 3094 | None | 25.6 |
| Perspex Pieces | Grit 400 | Dymax 3094 | None | 20.5 |
| Perspex Pieces | Grit 400 | M-Bond 200 | None | 30.7 |

- Variation in breaking torque for original joints
- Roughening improves strength
- Perspex tests → M-Bond 200 stronger
- Bar tests → inconclusive (due to surface damage on bars/LG from repeated breaking by stress)
- Catalyst did not arrive in time for tests (w/ catalyst M-Bond 200 should cure in s)
- Without catalyst M-Bond 200 taking at *least* 24h to cure
- Results and recommended procedure, part #s etc → written up and passed on to JLab

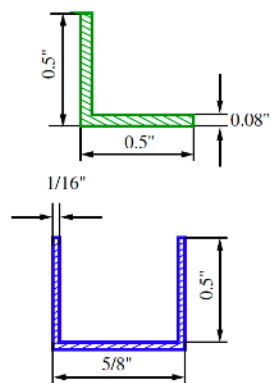
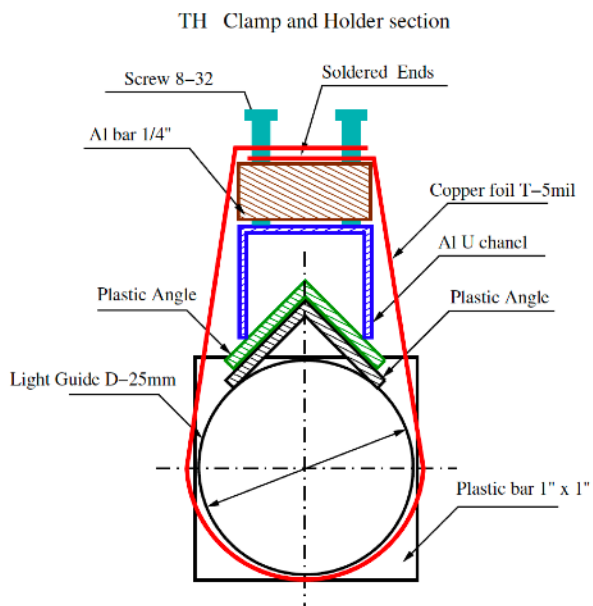


- A. Shahinyan, B. Wojtsekhowski worked on clamp designs
- CADs for outsourcing parts: Jlab engineering - J. Armstrong
- **Parts ordered**
- C. Long started cleaning bars and LG to remove glue

A. Shahinyan



Albert Shahinyan
6/11/2020

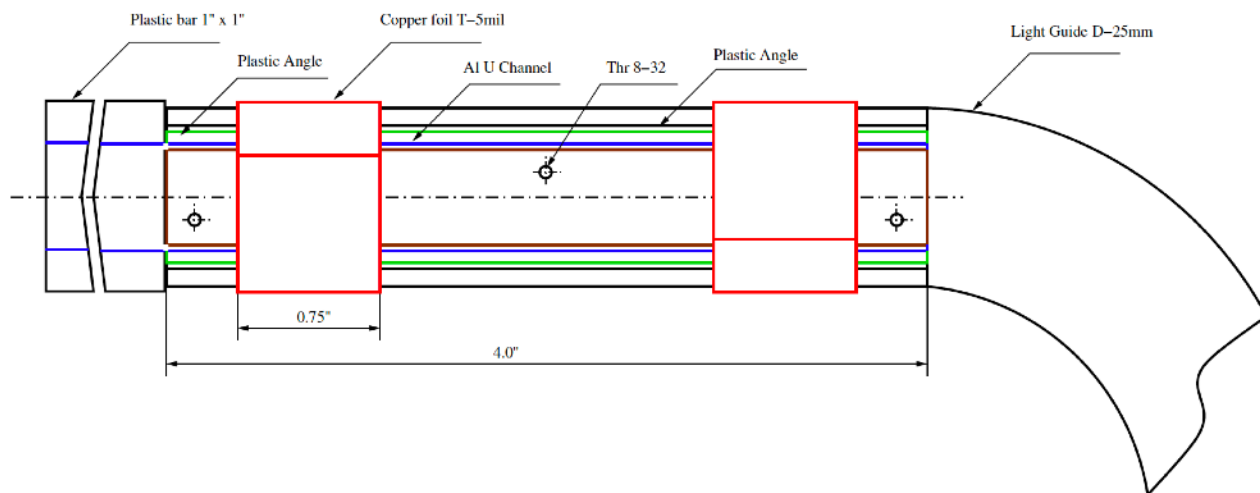


Al U channel
McMaster #9001k805
Plastic Angle T-0.08\", 0.5\" x 0.5\"
McMaster #8659k37

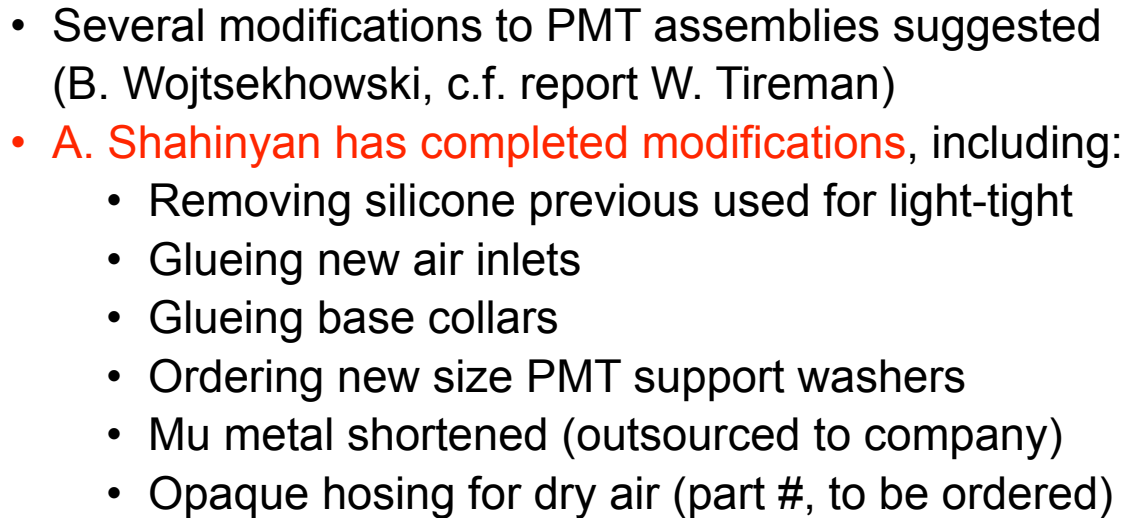
- To prevent further breakages
- Design: A. Shahinyan, B. Wojtsekhowski
- Support design for curved LG bars shown
- Al bar runs entire length of scintillator and fraction of LG, plus Al U-channel and 2 plastic angles for correct thickness
- For straight LG bars, U channel + tape
- Gentle force applied with Cu belt soldered on to Al bar, fixed by screw holes
- **Parts ordered**
- **Tension of Cu belt has to be prototyped**
- **To be fixed to all bars**

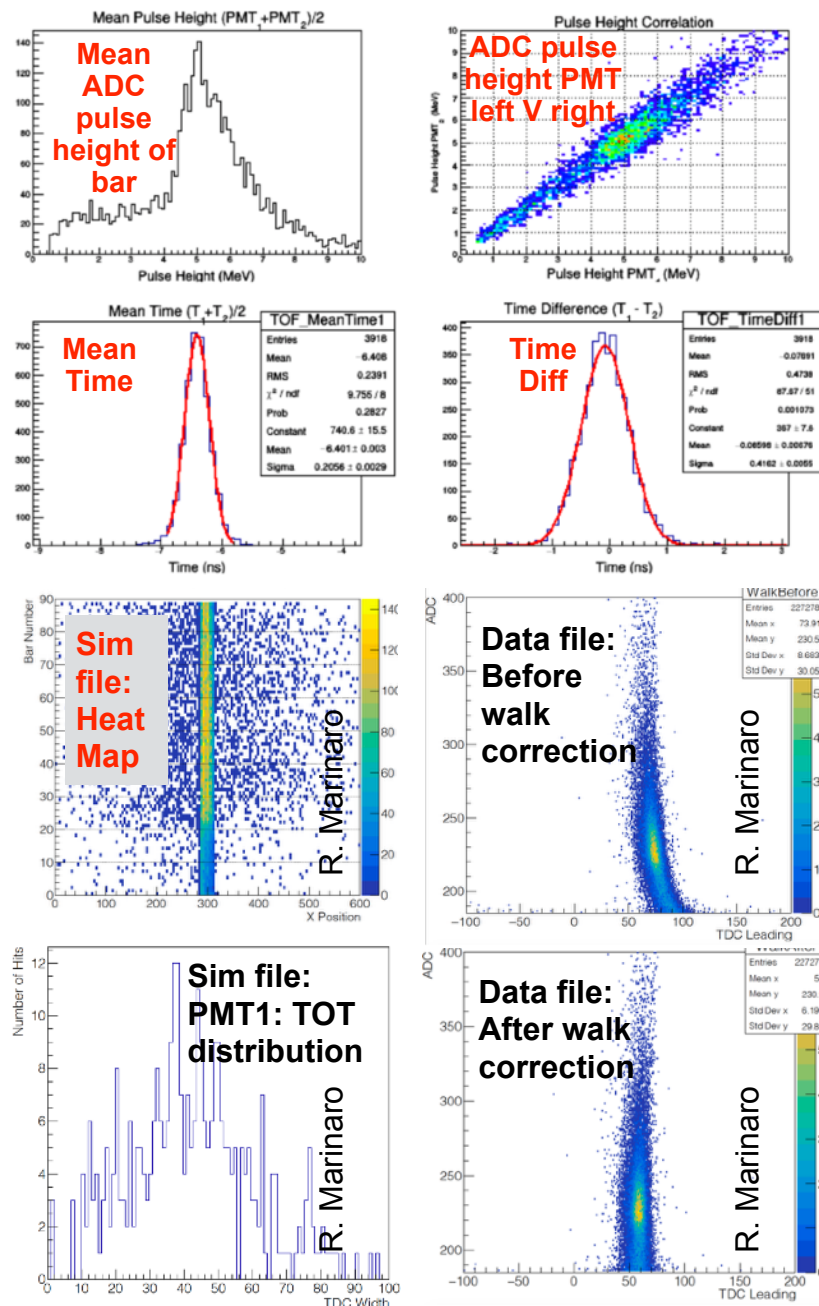
TH Clamp and Holder Top view

Albert Shahinyan
24 Apr 2020



A. Shahinyan





- Online display similar to UoG prototype bar tests
- 64 QDC Channels for Calibrations:**
 - QDC spectra, calibrate TOT, time walk correction
- All runs, 180 TDC channels:**
 - All channels: TDC spectra; TOT distributions
 - Per Bar: Mean time, time differences
- Offline analysis:
 - Hit positions, correlation w/ GRINCH/GEM tracks, mean time corrected for flight path length after GEM reco, correlation w/ beam bunch
- **Currently integrating features into SBS-offline, generating replay, online display scripts for cosmic running (R. Marinaro)**
 - e.g. TDC, TOT, bar/channel hit distributions...
- Using GMn sim file (E. Fuchey) w/ digitised time
- Running with SBS-offline
- Database format set up (E. Fuchey, JC Cornejo)
- Need to:
 - **further check sim decoder/db parameters**
 - **include more features to SBSTimingHodoscope**, eg: more robust v1190 edge detection, check walk correction algorithm, ADC implementation

Remaining Task List (FTE in weeks):

- Finishing bar repairs (8-10 weeks)
 - Roughening bar/light-guide surfaces, gluing
 - Wrapping bars/light guides
 - Fitting PMT assemblies, light-proofing
- Assembling hodoscope (4 weeks)
 - Stacking bars, re-cabling
 - System de-bugging/light-tight check
 - Twisted pair flat ribbon cables for LVDS
 - Co-ax cables for QDC calibration
- Support frame (3 weeks)
 - Outsource manufacture (cost needs covered)
 - Install
- DAQ completion (2 weeks)
 - have communicated w/ TDC (A. Camsomme), need: QDC install, cosmic trigger and pedestal set up - likely need DAQ expert help
- Software (4 weeks), currently on-going
 - Complete sbs-offline integration, online display
- Cosmic running (as long as possible until beam)
 - De-bugging, testing, commissioning

← Where additional efforts would be highest priority

Timeframe asap

More people working simultaneously would bring forward cosmic running

- With thanks to teams at Jlab/SBS colleagues, repair work has continued during lockdown
- Several tasks remaining